## **150X**





# JIB Operator's Manual GB 737 4095



#### Congratulations!

You are now the owner of a quality Product manufactured by Hiab (part of Cargotec Corporation).

The aim of this manual is to help you handle, maintain your crane safely and with full satisfaction.

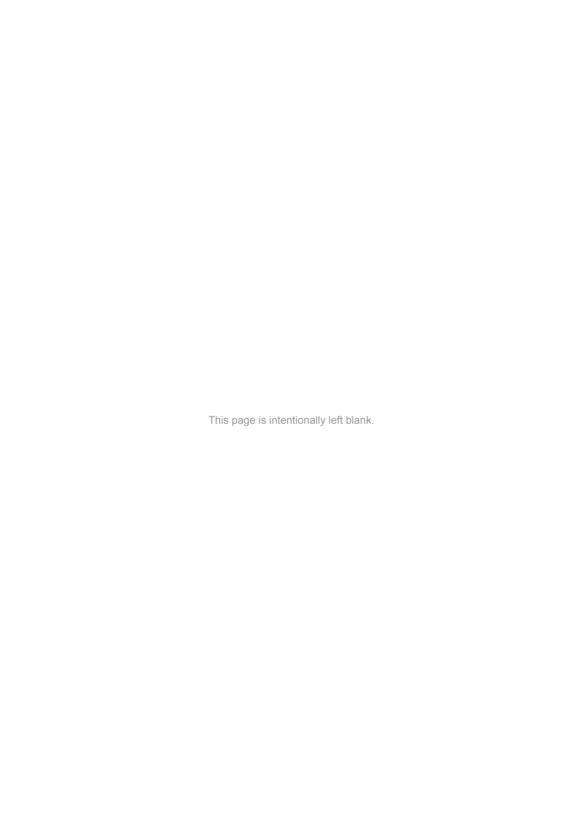
This Manual provides detailed information about your Product, its control systems and its practical management and maintenance.

Please read the complete Manual carefully and make sure that you understand its contents. Please also carefully familiarise yourself with your Product before you start to use it.

Help us to improve this manual. Please send your comments and suggestions to documentation@hiab.com

This manual applies to JIBs that operate with the crane control system SPACEevo from serial number 222178

2023-06





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#### 1. Introduction

## 1.1. This Operator's Manual is intended for operators of cranes with a JIB

#### This manual describes

- operation
- · maintenance and faults

This manual is a supplement to the Operator's Manual for your type of crane.





#### **DANGER**

If you have not studied the complete Operator's Manual for your crane and for your JIB carefully, it could lead to fatal accidents or serious damage.

#### Therefore you should:

- · Study the entire Operator's Manual carefully.
- Operate the crane only after you have done so.
   Follow the directions for use, operation and maintenance of the crane exactly.



#### NOTE

The manufacturer reserves the right to change specifications, equipment, operating instructions and maintenance instructions without prior notice.



#### 1.2. The JIB

The JIB is an interchangeable equipment that extends the crane boom. Use the JIB so as to be able to reach further.





#### **NOTE**

- · Load diagram signs for the JIB are placed on the column.
- See the Technical Data for the precise technical information concerning the JIB on your crane.

#### Crane configurations where JIB 150X can be fitted:

| model           | JIB 150X-JDC | JIB 150X |
|-----------------|--------------|----------|
| EFFER iX.550 HP | E-7-8        | E-7-8    |

**Using the Jlb upside down** (e.g. work under bridges with a personal basket), is permitted.





#### 1.3. The Machinery Directive 2006/42/EC

- The Declaration of Conformity, delivered with the equipment contains (1):
- Business name and full address where the interchangeable equipment is manufactured (2):

Factory addresses:

Hiab Cranes S.L.U. Pol. Ind. Malpica, calle E, 86 50016 Zaragoza, Spain

Cargotec Poland Sp. z o. o. Ul. Metalowa 2, 73-102 Stargard. Poland

Hiab Italia S.r.l. Via IV Novembre 12, 40061 Minerbio (BO), Italy

Description and identification of the equipment (3):

Type: see chapter Identification of the interchangeable equipment.

Serial number

Manufact, vear

Declaration of which provisions the equipment fulfils.

 Name and address of the person authorised to compile the technical file (4):

Name

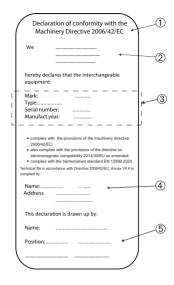
Address

• Identity and signature of the person who drawn up the declaration (5):

Name

Position

Date and Signature



UK Declaration of Conformity with the Supply of Machinery (Safety) Regulations 2008

> olies with the provisions of the Supply of Machinery by) Regulations 2008; tiles with the Electromagnetic Compatibility lations 2016: Great Britain;

> > XXXXXXXXXXX

3

Mark:

Type: Serial number: Manufact. year:

Address:

XXXXXXXXXXX

This declaration is drawned up by:



#### 1.4. The Machinery (Safety) Regulations 2008

- The Declaration of Conformity, delivered with the equipment contains (1):
- Business name and full address where the interchangeable equipment is manufactured (2):

Factory addresses:

Hiab Cranes S.L.U. Pol. Ind. Malpica, calle E, 86 50016 Zaragoza, Spain

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Type: see chapter Identification of the interchangeable equipment.

Serial number

Manufact, vear

Declaration of which provisions the equipment fulfils.

 Name and address of the person authorised to compile the technical file (4):

Name

Address

• Identity and signature of the person who drawn up the declaration (5):

Name

Position

Manufact. year: .....

## Date and Signature 1.5. Identification of JIB

| Description and identification of the JIB: |                      |   | 1 |
|--------------------------------------------|----------------------|---|---|
| Mark:                                      | Mark:                |   | i |
| Type: JIB 150X                             | Type: Serial number: |   | I |
| Serial number:                             | Manufact. year       | · | I |



#### 2. Structure and parts of the JIB

#### 2.1. JIB Components

#### The JIB consists of the following components:

- (1) JIB boom
- (2) JIB cylinder
- (3) JIB extension
- (4) JIB extension cylinder
- (5) JIB manual extension [option]
- (6) JIB support / JIB long support [option]





#### 3. Safety precautions and warnings

#### 3.1. Safety precautions and warnings



#### **DANGER**

If you have not studied the Operator's Manual for your crane carefully, it could lead to fatal accidents or serious damage.



#### **DANGER**

When using the JIB, always connect the JIB to the SPACE control system.

Without this connection, the OLP protection for the JIB is not activated.



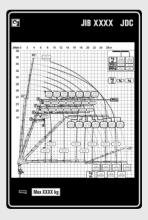


#### **DANGER**

#### Load diagram JIB

Load diagram signs on the column show the maximum loads in the working zone for your JIB.

Never exceed the JIB's maximum permitted load!





#### NOTE

When you use equipment such as hoist, JIB, lifting accessories or interchangeable equipment and their necessary components, you add weight to the load. Because of this, the load you can lift is less heavy.





#### **DANGER**

Always check that the JIB is firmly attached before use.



#### **WARNING**

The operation of a crane with JIB is different from the operation of a crane without it. For example, there is a big difference when you need to put the crane in and out of transport position.

To prevent damage to the JIB: study this instruction carefully before operating the crane with the JIB.



#### 4. Hydraulic connections

You can disconnect a hydraulic line or a hose only for specific operator's tasks (for example, disconnecting the interchangeable equipment).



#### **DANGER**

- STAY AWAY from oil leaks in the hydraulic system! Oil in the hydraulic system is under high pressure, can spill, be very hot and cause you injury.
- · Do not replace any hydraulic hoses or lines yourself.



#### **WARNING**

- Switch off the control system and the PTO before connecting or disconnecting the electrical and hydraulic connections.
- Keep the electrical and hydraulic protection caps and plugs in good condition and store them in a safe place.

#### 4.1. Hydraulic quick couplings [option]

Hydraulic quick couplings allow a faster connection and disconnection of each hydraulic line.



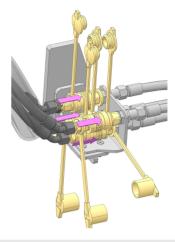
#### **WARNING**

- Switch off the control system and the PTO before connecting or disconnecting the connectors.
- Always remove/attach first the electrical connection before the hydraulic connection.
- Keep the electrical and hydraulic protection caps and bypass in good conditions and store them in a safe place.



#### To connect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Remove the protection caps.
- 4. Connect the respective hydraulic quick couplings taking care with the corresponding identification:
  - Yellow and blue collars = 5th function
  - Red and green collars = 6th function





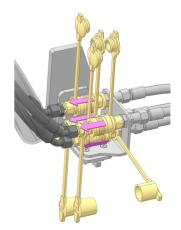
#### **NOTE**

To prevent damage, do not change the hydraulic quick couplings position.

- 5. Reconnect the PTO and switch on the system, if needed.
- 6. Do a functional test of all movements of the interchangeable equipment to verify that there are no mistakes in the connections.

#### To disconnect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Disconnect the hydraulic couplings, and protect them with protective caps.
- Reconnect the PTO and switch on the system, if needed.
- Operate the crane to verify that all functions work correctly.





#### 4.2. Hydraulic quick couplings (MULTI-X) [option]

Hydraulic quick couplings allow the connection of several hydraulic lines at the same time.



#### **WARNING**

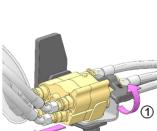
- Switch off the control system and the PTO before connecting or disconnecting the connectors.
- Always remove/attach first the electrical connection before the hydraulic connection.
- Keep the electrical and hydraulic protection caps and bypass in good conditions and store them in a safe place.

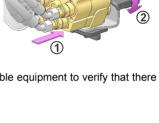
#### To connect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Remove the protection caps.
- Turn the lever to the upper position to allow the hydraulic connection.
- 5. Connect the hydraulic quick coupling MULTI-X (1).
- 6. Turn the lever to the lower position (2). Make sure that the lever locks the connection correctly.
- Reconnect the PTO and switch on the system, if needed.
- 8. Do a functional test of all movements of the interchangeable equipment to verify that there are no mistakes in the connections

#### To disconnect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Turn the lever to the upper position (1).
- 4. Disconnect the hydraulic couplings (2), and protect them with protective caps.
- 5. Turn the lever to its initial position.
- Reconnect the PTO and switch on the system, if needed.
- Operate the crane to verify that all functions work correctly.







#### 5. Operation

#### 5.1. Assembling the JIB (without hoist)



#### WARNING

Take care, when assembling and disassembling the JIB that your fingers do not get trapped.

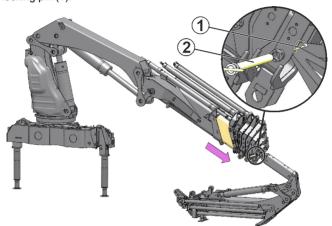


#### **WARNING**

- Switch off the control system and the PTO before connecting or disconnecting the electrical and hydraulic connections.
- Keep the electrical and hydraulic protection caps and plugs in good condition and store them in a safe place.
- 1. Remove the hook, hook support, or lifting accessory from the tip of the crane.
- 2. Remove the locking devices from the tip of the crane:
  - a. Remove the locking pin (1).
  - b. Push the shaft (2) and slew 90° until it is unlocked.
  - c. Remove the shaft (2).



- 3. Assemble the JIB on the crane:
  - a. Operate the crane to align the boom system with the JIB support.
  - b. Carefully extend the crane extension to put the JIB support in the last crane extension.
  - c. Place the shaft (2) and push.
  - d. Slew 90° the shaft (2) checking that the shaft is blocked.
  - e. Install the locking pin (1).





#### **DANGER**

Check that the JIB is firmly attached!

Check that the locking pin and the shaft are firmly attached!

4. Carefully connect the JIB to the hydraulic system:



#### WARNING

Clean the quick connect coupling on the hydraulic system and on the JIB. Dirt will cause serious damage to the hydraulic system.

- a. Switch off the control system and the PTO before connecting the hydraulic system.
- Release the pressure on the hydraulic system. Operate the levers on the main control valve for the JIB functions.
- c. Connect the hydraulic couplings.

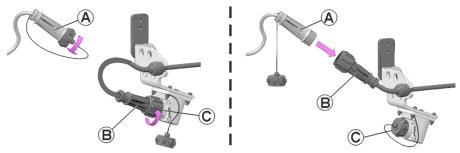


#### NOTE

Refer to the content <u>Section 4: Hydraulic connections (page 14)</u> for more information.



5. Connect the JIB to the control system:



- a. Switch off the control system and the PTO before connecting the electrical connections.
- b. Remove the plug from the JIB connector (A).
- c. Remove the crane connector (B) from the connector (C).
- d. Protect the connector (C) with the plug.
- e. Connect the JIB connector (A) to the crane connector (B).



#### **DANGER**

- When using the JIB, always connect the JIB to the control system.
- Never use the JIB without connecting it to the control system.
- Carefully operate the crane and JIB. Make sure that the JIB is firmly attached and that it works correctly.

#### 5.2. Disassembling the JIB (without hoist)



#### WARNING

- Take care, when assembling and disassembling the JIB that your fingers do not get trapped.
- Disassemble the JIB carefully. Rough and careless handling can damage the JIB.
- Operate the crane and put it in a safe area to disassemble the JIB.
- 2. Remove the hook from the JIB, if needed.
- 3. Fully retract the crane and JIB extensions.
- 4. Operate the crane and JIB:
  - a. Extend the 2nd boom cylinder totally to reach a similar position as shown on the picture.
  - b. Extend the crane extensions at least the length of the JIB support (800 mm approx.).
  - c. Make sure that the JIB parking supports are mounted on the JIB. Install them if necessary.
  - d. Lower the JIB very carefully on to a level surface until the JIB supports for the ground rest on the ground.



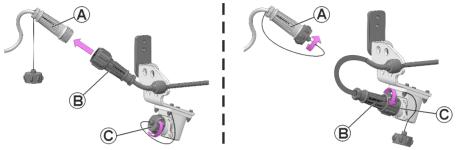




#### CAUTION

Make sure that the tip of the crane and the JIB are not damaged in this operation.

5. Disconnect the JIB from the control system:



- a. Remove the JIB connector (A) from the crane connector (B).
- b. Remove the plug from the connector (C).
- c. Protect the JIB connector (A) with the plug.
- d. Connect the crane connector (B) to the connector (C).



#### NOTE

Make sure that the crane connector (B) is connected to the connector (C) when disassembling the JIB. Without this connection, the control system senses the JIB still attached to the crane.

- 6. Carefully disconnect the JIB from the hydraulic system:
  - a. Switch off the control system and the PTO before disconnecting the hydraulic system.
  - b. Release the pressure on the hydraulic system. Operate the levers on the main control valve for the JIB functions.
  - c. Disconnect the hydraulic couplings, and protect them with protective caps.

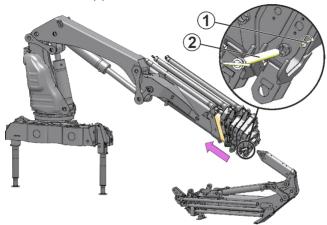


#### NOTE

Refer to the content <u>Section 4: Hydraulic connections (page 14)</u> for further information.



- 7. Remove the JIB from the tip of the crane:
  - a. Remove the locking pin (1).
  - b. Push the shaft (2) and slew 90° until it is unlocked.
  - c. Remove the shaft (2).



- 8. The JIB is now free from the crane. Carefully retract the crane extension away from the JIB support.
- 9. If you are going to work with the hook on the tip of the crane:
  - Attach the hook support to the last crane extension.
  - b. Attach the hook to the hook support.



#### 5.3. SAF Semi Automatic Folding [option]

SAF is a feature which allows the operator to fold or unfold the boom system in one single sequence using only one lever.





#### Unfold the boom system semi automatically



#### WARNING

Never use SAF with mounted tools.



#### WARNING

Make sure there is enough space for the boom system to unfold/fold semi automatically. If the situation does not allow SAF, use crane mode to operate the boom system out of/into the parked position.





#### WARNING

If your crane has manual extensions, make sure that they are totally retracted or removed before operating the crane with the SAF feature.



#### WARNING

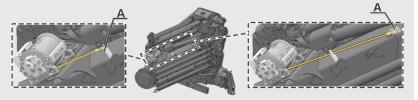
If your crane has long JIB support, make sure that it is totally retracted before operating the crane with the SAF feature.



#### **WARNING**

If your crane has a hoist, change from hoist to hook operation.

Make sure that the rope is on the 2nd boom support and it does not pass through any pulley. If not, remove the rope from the pulleys and put it in the 2nd boom support (A) before operating the crane with the SAF feature.



- 1. Select the menu for SAF on the controller.
- 2. If SAF is not configured in a separate crane menu, push the button to activate it.
- Operate the lever on the controller until the boom system has been fully unfolded:
  - XSDrive or











#### **DANGER**

Pay careful attention when using this feature.

Always maintain eye contact when operating the crane.

During this movement, the boom system will unfold itself, release the lever immediately if the boom system is about to:

- Hit a person
- · Hit an object
- · Hit a moving obstacle that suddenly comes closer to the crane.
- 4. If SAF is not configured in a separate crane menu, push button to deactivate it.

## 5.4. Operate the crane with JIB (without hoist) out of parked position



#### **DANGER**

Position the stabiliser extensions and legs on the ground.



#### **WARNING**

Always operate a crane with a JIB very carefully. The space for moving the boom system and the JIB is limited. Make sure that there is enough space available. Careless or rough crane movements can seriously damage the crane and the JIB.



#### EFFER iX.550 HP

When the stabiliser extensions are extended, the stabiliser extension "A" will allow the movements of the 1st boom.

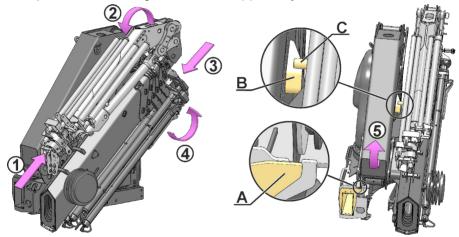
1. Increase the pressure in the cylinders on the crane and JIB before starting the operation.



#### **CAUTION**

Do these operations slowly to not damage any parking support or parking pins of the crane and JIB.

- a. Retract the JIB extensions (1) carefully.
- b. Operate the JIB against the 2nd boom (2) carefully.
- c. Retract the crane extensions (3) carefully.
- d. Operate the 2nd boom against the 1st boom (4) carefully.



2. Raise the 1st boom (5) until BDA allows you to operate the 2nd boom or β>135°.



#### **CAUTION**

Do these operations slowly to not damage the parking pin "B" or the parking support "C".

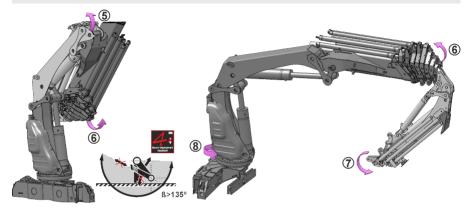


3. Raise the 2nd boom (6).



#### CAUTION

Pay careful attention not to damage the slewing motors.



- Raise the JIB (7). Make sure that the 1st boom and 2nd boom are unfolded before starting this JIB operation.
- 5. Slew the crane (8) to working position.

#### 5.5. Working with the JIB

#### 5.5.1. Operation with the 5th and 6th functions

The JIB is operated with the 5th and 6th functions of the control valve or from the remote control.

#### Crane Speed

With the boom system fully extended: work at low crane speed.



#### **WARNING**

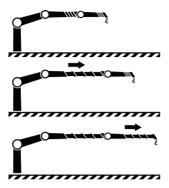
If the JIB extensions are extended, do not push the JIB tip against the ground. You will damage it.





#### 5.5.2. How to achieve sufficient reach

- 1. First extend the crane extensions completely.
- 2. Then extend the JIB as far as needed.





#### **WARNING**

Do not slew the crane until the load is completely free of the ground.



#### **DANGER**

Never exceed the JIB's maximum permitted load.



#### WARNING

In high boom positions, retract the JIB extensions before retracting crane extensions. Otherwise, unexpected side movements of the boom system can occur, causing dangerous movements of the load.



#### 5.5.3. How to use the long JIB support [option]

The JIB is equipped with a long JIB support that can be extended to get longer outreach.

#### To work with the long JIB support extended:

Starting from transport position of the JIB and working position of the crane:

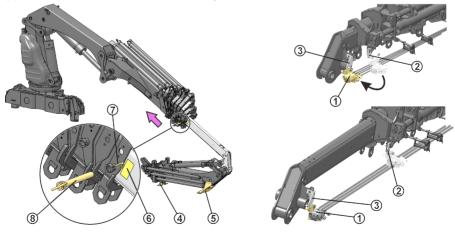
- 1. Move the support (1) with hoses and electrical wire from the crane extension support (2), to the JIB support (3).
- 2. Lower the 1st boom. Extend the 2nd boom cylinder totally and extend the crane extension at least 2500 mm.
- 3. Check that supports (4) and (5) are mounted. Lower the JIB very carefully on to a level surface.



#### NOTE

Check that the tip of the crane and the JIB are not damaged in this operation.

- 4. Release the pressure on the hydraulic system: Operate the levers for the 5th and 6th functions.
- 5. Remove the locking pin (7) . Push the shaft (8) and slew 90° until it is unlocked. Remove the shaft (8).
- 6. To extend the long JIB support, retract the crane extensions until the plate (6) is shown. Align this plate with the end of the crane extension. The holes on the long JIB support and on the crane extension are aligned to block the JIB.
- 7. Place the shaft (8) and push. Slew 90° (8) and check that the shaft is locked. Fit the locking pin (7). Raise the first boom and the JIB carefully.





#### WARNING

Never work with the long JIB support extended in MEWP mode (Mobile Elevating Work Platform mode).



Never work with the long JIB support extended in SAF mode.

#### To work with the long JIB support retracted:

Starting from working position of the JIB and the crane:

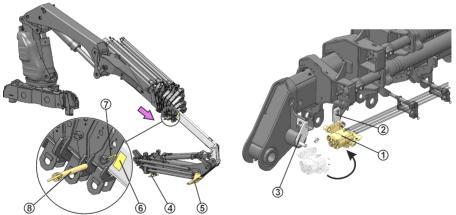
- Retract the JIB extensions.
- Check that supports (4) and (5) are mounted. Lower the JIB very carefully on to a level surface.



#### NOTE

Check that the tip of the crane and the JIB are not damaged in this operation.

- 3. Release the pressure on the hydraulic system: Operate the levers for the 5th and 6th functions.
- 4. Remove the locking pin (7) . Push the shaft (8) and slew 90° until it is unlocked. Remove the shaft (8).
- 5. To retract the long JIB support, extend the crane extensions until the long JIB support is completely into the last crane extension.
- 6. Place the shaft (8) and push. Slew 90° (8) and check that the shaft is locked. Fit the locking pin (7).
- 7. Move the support (2) with hoses and electrical wire from the JIB support (1), to the crane extension support.





#### **WARNING**

To operate the crane to parking position, the support (2) must be placed on the crane extension support (1).

8. Raise the 1st boom and the JIB carefully.



#### 5.5.4. (JDC) JIB Dual Capacity [option]

JDC is a feature that increases the lifting capacity on the JIB, allowing extra capacity on the JIB when:

#### Without long JIB support.

- When the last crane extension is extended, the lifting capacity of the JIB will be standard to prevent overload.
- When the last crane extension is fully retracted, the JDC allows to use the JIB with extra capacity. JDC will prevent the last crane extension to extend when the JIB is working with the extra capacity.

#### With long JIB support.

- When the long JIB support is extended, the lifting capacity of the JIB will be standard to prevent overload.
- When the long JIB support is fully retracted, the JDC allows to use the JIB with extra capacity. JDC will prevent the long JIB support to extend when the JIB is working with the extra capacity.

These positions are automatically detected by the control system.

See the load diagram signs on the column.

# JIB XXXX JDC

#### 5.6. SAF Semi Automatic Folding [option]

SAF is a feature which allows the operator to fold or unfold the boom system in one single sequence using only one lever.



#### Fold the boom system semi automatically



#### **WARNING**

Never use SAF with mounted tools.



#### WARNING

Make sure there is enough space for the boom system to unfold/fold semi automatically. If the situation does not allow SAF, use crane mode to operate the boom system out of/into the parked position.







#### WARNING

**If your crane has manual extensions**, make sure that they are totally retracted or removed before operating the crane with the SAF feature.



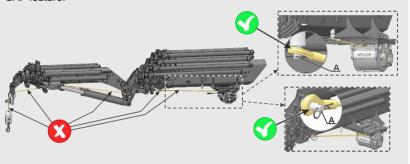
#### **WARNING**

If your crane has long JIB support, make sure that it is totally retracted before operating the crane with the SAF feature.



#### WARNING

If your crane is equipped with a hoist, change from hoist to hook operation. Displace the hoist, if needed, to the outside position before operating the crane to parking position with JIB and hoist. Make sure that the rope is on the 2nd boom support and does not pass through any pulley. If not, remove the rope from the pulleys and fit it in the 2nd boom support (A) before operating the crane with the SAE feature.



- 1. Select menu for SAF on the controller.
- 2. If SAF is not configured in a separate menu, push button to activate it.
- 3. Operate lever on the controller until the extensions are fully retracted:



- CombiDrive
- 4. Confirm on the controller that the extensions are totally retracted:
  - XSDrive
    CombiDrive





#### NOTE

If you stop the SAF sequence, remember that when you start it again, the crane will not move. You must push the confirm button/lever 60 or 10 on the controller to continue with the sequence. Push this button/lever once, because it activates/deactivates the SAF sequence. So, if you push the button twice you will need to push it again to continue with the SAF sequence.

5. Continue operating lever on the controller until the boom system is totally folded:









#### **DANGER**

Pay careful attention when using this feature.

Always maintain eye contact when operating the crane.

During this movement, the boom system will fold itself, release the lever immediately if the boom system is about to:

- · Hit a person
- · Hit an object
- Hit a moving obstacle that suddenly comes closer to the crane.
- 6. If SAF is not configured in a separate menu, push button 1 to deactivate SAF.



## 5.7. Operate the crane with a JIB (without hoist) to parking position

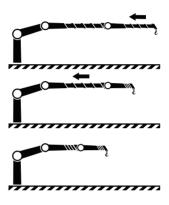


#### **WARNING**

Always operate a crane with a JIB very carefully. The space for moving the boom system and the JIB is limited. Make sure that there is enough space. Careless or rough crane movements can seriously damage the crane and the JIB.

Retract the JIB extensions first.

Then retract the crane extensions.



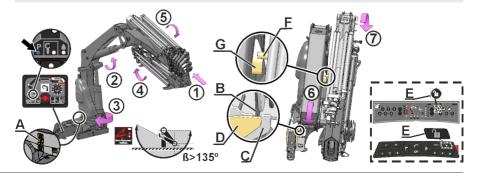
#### EFFER iX.550 HP

- 1. Make sure that the JIB and crane extensions are retracted completely (1).
- 2. Raise the 1st boom (2) until BDA allows you to operate the 2nd boom or  $\beta$ >135°.
- Slew the crane (3) to parking position. Check that arrows "A" are aligned. LED for the parking control P will light blue on the User Interface [Option].
- 4. Operate the JIB towards the 2nd boom (4).
- 5. Operate the 2nd boom against the 1st boom (5).



#### CAUTION

Pay careful attention not to damage the slewing motors.





6. Lower the 1st boom completely (6). Make sure that the parking support "B" rests on the slot "C". When the stabiliser extension "D" is retracted, it will stop the 1st boom and hold the boom system in parking position.



#### **CAUTION**

Do these operations slowly to not damage the parking supports.

7. Release OLP.

Press the button "E" on the controller for remote control operation or the button on the User Interface for manual operation.

8. Operate the 2nd boom slowly (7) until the parking pin "F" rests on the parking support "G" on the column.



#### CAUTION

Take care not to damage the 2nd boom and the support during these operations.

9. Fold the hook.



#### **5.8. OLP JIB**

#### 5.8.1. OLP JIB on the User Interface

OLP prevents the JIB from being overloaded.

When 100% of the maximum permitted pressure is reached, OLP cuts in and stops all functions that increase the pressure.

The pressure level in the JIB boom is indicated by the LEDs on the User Interface:

- 50% of maximum pressure 1 of 4 LEDs light green
- 70% of maximum pressure 2 of 4 LEDs light green
- 90% of maximum pressure 3 of 4 LEDs blinking red
- 100% of maximum pressure 4 of 4 LEDs light red





#### **DANGER**

Never use the OLP override to overload the crane deliberately! Never exceed the values given on the load plate.



#### NOTE

Do not operate heavy loads with the extensions fully retracted. In an OLP situation, it is an advantage to be able to retract the extensions.



#### NOTE

In case of a crane breakdown, the use of OLP release will be part of the investigation. If the use of OLP release is to excessive it might affect warranty.



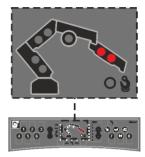
#### 5.8.2. OLP JIB on the XSDrive controller

OLP prevents the JIB from being overloaded.

When 100% of the maximum permitted pressure is reached, OLP cuts in and stops all functions that increase the pressure.

The pressure level in the JIB boom is indicated by the LEDs on the User Interface:

- Lower green LED on: 70% of maximum pressure.
- Lower red LED flashing: 90% of maximum pressure.
- Lower and upper red LEDs red on: 100% of maximum pressure.





#### **DANGER**

Never use the OLP override to overload the crane deliberately! Never exceed the values given on the load plate.



#### NOTE

Do not operate heavy loads with the extensions fully retracted. In an OLP situation, it is an advantage to be able to retract the extensions.



#### NOTE

In case of a crane breakdown, the use of OLP release will be part of the investigation. If the use of OLP release is to excessive it might affect warranty.



#### 5.8.3. OLP JIB on the CombiDrive controller

OLP prevents the JIB from being overloaded.

When 100% of the maximum permitted pressure is reached, OLP cuts in and stops all functions that increase the pressure.

- A percentage of maximum permitted pressure in the cylinders is shown on the displays. When 90% or more of maximum pressure is reached, the centre display turns yellow on the boom that get into 90% of maximum permitted pressure in the cylinder.
- When pressure reaches 100 %, all functions that would increase pressure are blocked. If the operator attempts to operate a blocked function, the function symbol is replaced by a cross while the lever is engaged. When the lever is returned to neutral position, the cross disappears and the function symbol









returns. Operate permitted (pressure reducing) functions only.



#### **DANGER**

Never use the OLP override to overload the crane deliberately! Never exceed the values given on the load plate.



#### NOTE

Do not operate heavy loads with the extensions fully retracted. In an OLP situation, it is an advantage to be able to retract the extensions.



#### NOTE

In case of a crane breakdown, the use of OLP release will be part of the investigation. If the use of OLP release is to excessive it might affect warranty.

#### 5.9. Manual extensions [option]

#### Operation with manual extensions

- · Always extend the hydraulic extensions first, then the manual extensions.
- The use of manual extensions should be restricted to the longest outreach needed. When this
  reach is not needed, the manual extension should be retracted.



#### DANGER

Do not stand in front of moving parts. They may eventually move and cause injuries.



#### WARNING

Never use the SAF feature with the manual extensions extended.





### CAUTION

To operate the crane to transport position, do not forget either dismantle manual extension or place manual extension completely into the last hydraulic extension.

### To extend the manual extensions

- Locate the boom system as close as possible to the horizontal position, but low enough to reach the extension by hand.
- 2. Stop the crane, by pressing the stop button.
- 3. Remove the locking device (1) and the locking pin (2).
- 4. Extend the manual extension fully by hand.
- 5. Secure the manual extension, by locking the pin (2) and locking device (1).





# **DANGER**

- · Make sure that the locking device is properly locked.
- Each manual extension has a sign (3) for the maximum load that can be handled
- Do not lift loads heavier than the values stated on the hook attachment.

To lift heavier loads than specified on the sign (3), the hook position must be moved to the nearest hydraulic extension, in accordance with the load plate on the crane.

### To retract the manual extensions

- Locate the boom system as close as possible to the horizontal position, but low enough to reach the extension by hand.
- 2. Stop the crane, by pushing the stop button.
- 3. Remove the locking device (1) and the locking pin (2).
- 4. Retract the manual extension fully by hand.
- 5. Secure the manual extension, by locking the pin (2) and locking device (1).





## **DANGER**

• Make sure that the locking device is properly locked.



## Activate and de-activate OLP for manual extensions on the User Interface



### WARNING

You must switch the OLP on and off manually for additional manual extensions!

### Activate:

Push button on the User Interface.

The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically. The lamp for \$\frac{1}{3}\$ lights up on the User Interface.



### De-activate:

Push the button again. The lamp for \ goes out.

# Activate and de-activate OLP for manual extensions on the XSDrive controller



# **WARNING**

You must switch the OLP on and off manually for additional manual extensions!

### Activate:

Push buttons **and** on the controller.

The manual extensions are now included in the OLP protection and the lifting capacity will be reduced automatically.



The green LED for the manual extensions \(^3\) on the controller is on.

The green LED for the manual extensions on the User Interface is on.

#### De-activate:

Push buttons **6** and **5** on the controller again.

The green LEDs for the manual extensions  $\fill \fill \fill$ 





# Activate and de-activate OLP for manual extensions on the CombiDrive controller



### WARNING

You must switch the OLP on and off manually for additional manual extensions!

### Activate and deactivate with the ON-OFF buttons

- Push the appropriate button to activate or deactivate the feature.
- Make sure that the symbol of the feature is ON or OFF in the main centre display.

#### Activate and deactivate with the levers

- 1. Press the button on the controller.
- 2. Navigate to MODES sub-VIEW.
- 3. Activate or deactivate the feature with the appropriate lever.
- Make sure that the symbol of the feature is ON or OFF in the main centre display.

### If the feaure is ON:

- The manual extensions are now included in the OLP protection and the lifting capacity will be reduced automatically.
- The symbol on the centre display is highlighted.
- The green LED for the manual extensions so on the User Interface is ON.

### If the feature is OFF:

- The symbol on the centre display is not highlighted.
- The green LED for the manual extensions on the User Interface is OFF.







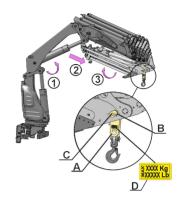




# 5.10. Special hook application without dismantling the JIB

This is the special hook application to handle heavy loads without dismantling the JIB.

- 1. Raise the 1st boom (1).
- 2. Retract the JIB extensions (2).
- 3. Remove the hook from the tip of the JIB.
- 4. Operate the JIB against the 2nd boom (3).
- Place the hook "A" in the hole "B" located on the 1st boom of the JIB. Fix the hook, by the pin and the locking pin "C".
- 6. Attach the load to the hook "A".





## **DANGER**

Never exceed the value given on the crane optional components, interchangeable equipment or lifting accessories load plates "D". They may break and cause injuries.



### CAUTION

To operate the crane to transport position, do not forget to dismantle the hook "A" from the hole "B".



# 6. Operation with hoist

# 6.1. Operation with hoist

If a hoist is mounted on the crane the rope is guided by pulleys mounted on the extensions and on the JIB.

# 6.2. Moving the hoist with the controller

To change between the different positions of the hoist:

• Push the ON-OFF button set for this purpose which has the symbol on your controller.





• At the same time move the hoist function lever  $\frac{1}{12}$  in the direction set.

For this crane configuration the hoist positions are:

• Central position (A) for the hoist working position and crane operation.



### **DANGER**

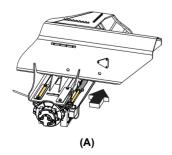
Before lifting load with the hoist, be sure that the hoist is in working position.

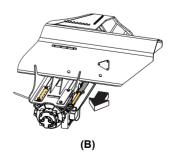
• Outside position (B) for the hoist and crane transport position.



### WARNING

To operate the crane to parking position when it has JIB and hoist, the hoist must be placed in the outside position.







# 6.3. Connecting the hoist rope to the JIB

# 6.3.1. Connecting the hoist TI2L rope to the JIB (with integrated pulleys)

1. Remove the rope from support (10).

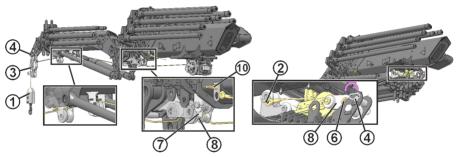


#### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

- 2. Move the hoist to working position (centred).
- 3. Pulley (7):
  - a. a) Remove the securing pin and the locking pin (9).
  - b. Install the rope.
  - c. Reinstall securing pin and locking pin.
- 4. Guide the rope through the rollers as showed in the drawing.





- 5. Pulley (3):
  - a. Remove the securing pin and the locking pin.
  - b. Install the rope.
  - c. Reinstall securing pin and locking pin.
- 6. Install the hook and the counter weight (1) or fasten the rope to support (2).

To fasten the rope to the support (2):

- a. Remove the securing pin and the locking pin (4).
- b. Slew support (8) until hole (6) gets free.
- c. Put again the securing pin and the locking pin (4).
- d. Attach the rope to the support (2).

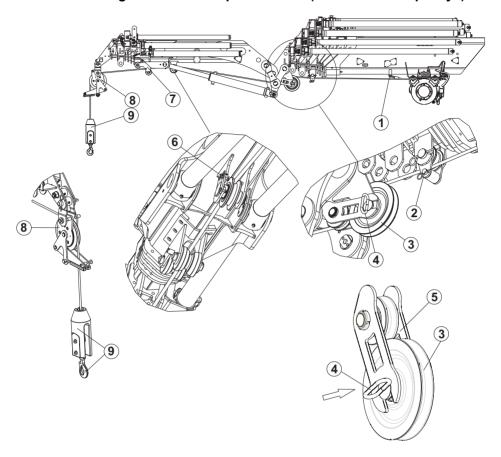


### WARNING

With the rope attached to the support you must be very careful and keep the rope loose when operating the crane or the JIB to avoid damages to the hoist



# 6.3.2. Connecting the hoist TI4 rope to the JIB (with removable pulleys)



1. Remove the rope from support (1).



# **WARNING**

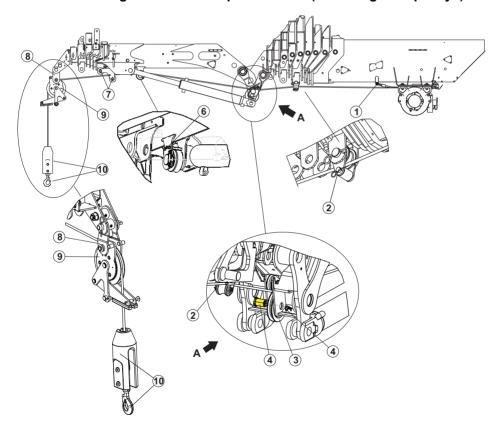
To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.



- 2. Move the hoist to working position (centred).
- 3. Remove the securing pin and the shaft (2), pass the rope between rollers and reinstall shaft and securing pin.
- 4. Install pulley (3) with the cable and insert the shaft (4) not completely. Install pulley support (5) and pass shaft (4) completely and put securing pin.
- 5. Remove the securing pin and the shaft (6), pass the rope and reinstall shaft and securing pin.
- 6. Pass rope between rollers (7).
- 7. Install sheave holder (8).
- 8. Install the hook and the counter weight (9).



# 6.3.3. Connecting the hoist TI4 rope to the JIB (with integrated pulleys)



1. Remove the rope from support (1).

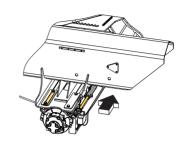




### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

- 2. Move the hoist to working position (centred).
- 3. Remove locking pin, shaft and roller (2), pass the rope. Reinstall roller, shaft and locking pin.
- Remove pulley (3) removing locking pin and shaft (4), pass the rope. Reinstall pulley, shaft and locking pin.
- 5. Remove securing pin (6), pass the rope. Reinstall securing pin.
- 6. Pass the rope between rollers (7).
- 7. Install support (8) and top-roller (9). Pass the rope between them.
- 8. Remove securing pin (10), pass the rope. Reinstall securing pin.
- 9. Install the hook and the counter weight (11).





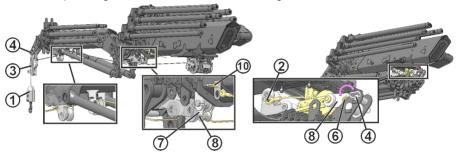
# 6.4. Disconnecting the hoist rope from the JIB

# 6.4.1. Disconnecting the hoist TI2L rope from the JIB

 Remove the hook and counter weight (1) if mounted, or unfasten the rope from support (2) if no hook present/used.

To unfasten the rope from the support (2):

- a. Remove the securing pin and the locking pin (4).
- b. Slew support (8) to the working position.
- c. Put again the securing pin and locking pin through the hole (6).
- 2. Pulley (3):
  - a. Remove the securing pin and the locking pin.
  - b. Remove the rope.
  - c. Reinstall the securing pin and the locking pin.
- 3. Guide the rope through the rollers as shown in the drawing.



- 4. Pulley (7):
  - a. Remove the securing pin and the locking pin (9).
  - b. Remove the rope.
  - c. Reinstall the securing pin and the locking pin.



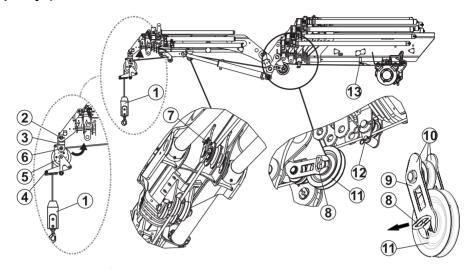
## **WARNING**

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

5. Attach the rope end to the support (10), then tighten lightly.



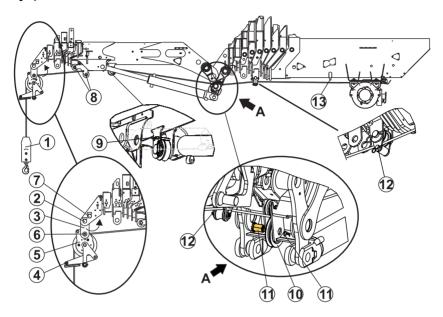
# 6.4.2. Disconnecting the hoist TI4 rope from the JIB (with removable pulleys)



- 1. Remove the hook and counter weight (1).
- 2. Remove securing pin and the locking pin (2), slew support (3) until hole gets free and put again the securing pin and the locking pin.
- 3. Remove securing pin and shaft (4), pass the rope and reinstall shaft and locking pin (2).
- 4. Remove pulley (5) removing shaft (6).
- 5. Remove securing pin and shaft (7), pass the rope and reinstall shaft and locking pin.
- 6. Take off the shaft (8) a little, until plate (9) gets fee. Remove pulley assembly (10). Take off the shaft (8) completely and remove pulley (11).
- 7. Remove securing pin and shaft (12), pass the rope and reinstall shaft and locking pin.
- 8. Attach the rope end to the support (13), then tighten lightly.



# 6.4.3. Disconnecting the hoist TI4 rope from the JIB 150X (with integrated pulleys)



- 1. Remove the hook and counter weight (1).
- 2. Remove locking pin and shaft (2), slew support (3) until hole gets free. Reinstall shaft and locking pin.
- 3. Remove securing pin (4), pass the rope. Reinstall securing pin.
- 4. Pass the rope between top-roller (5) and support (3).
- 5. Pass the rope between rollers (8).
- 6. Remove securing pin (9), pass the rope. Reinstall securing pin.
- 7. Remove pulley (10) removing locking pin and shaft (11), pass the rope. Reinstall pulley, shaft and locking pin.
- 8. Remove locking pin, shaft and roller (12), pass the rope. Reinstall roller, shaft and locking pin.
- 9. Attach the rope to the support (13), then tighten lightly.



## **WARNING**

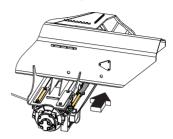
To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements

- 10. Remove top-roller (5), removing shafts (6).
- 11. Remove support (3) removing shafts and locking pins (2) and (7).



# 6.5. Assembling the JIB with hoist TI2L/TI4

- 1. Follow the procedure: Section 5.1: Assembling the JIB (without hoist) (page 17).
- 2. Make sure that the hoist is in the central position (working position).





# **WARNING**

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

3. Follow the procedure <u>Section 6.3: Connecting the hoist rope to the JIB (page 42)</u> according to your crane configuration.

# 6.6. Disassembling the JIB with hoist TI2L/TI4



- During the following operations, keep the rope loose. Use the controller to wind/ unwind the rope while putting/removing the rope from the pulleys.
- To obtain a correct winding, the rope has to be guided. A wrong winding can result in damage on rope or unexpected movements.
- 1. Make sure that the hoist is in the central position (working position).
- 2. Follow the procedure <u>Section 6.4: Disconnecting the hoist rope from the JIB (page 46)</u> according to your crane configuration.
- 3. Follow the procedure: Section 5.2: Disassembling the JIB (without hoist) (page 19).
- Move the hoist to the outside position if you are going to operate the boom system into transport position. Tight the rope lightly.



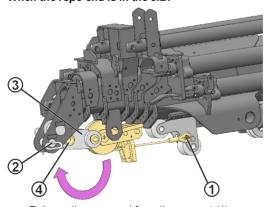


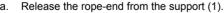
# 6.7. Operating a crane with JIB and hoist out of parked position

# 6.7.1. Operating a crane with JIB and hoist (with integrated pulleys) out of parked position



- Always ensure that the stabiliser extensions and legs are in working position and securely locked before operating the boom system out of parking position.
- During the following operations, keep the rope loose. Use the controller to wind/ unwind the rope while putting/removing the rope from the pulleys.
- You must disable the SDC (Synchronize Distance Control) feature when you fold
  or unfold the boom system. Use the hoist function to wind or unwind the rope
  during these operations.
- 1. Follow the procedure Section 5.4: Operate the crane with JIB (without hoist) out of parked position (page 23) according to your crane configuration.
- 2. Once the crane is in working position:
  - · When the rope-end is in the 2nd boom:
    - a. Follow the procedure <u>Section 6.3: Connecting the hoist rope to the JIB (page 42)</u> according to your crane configuration.
    - b. Follow next steps.
  - · When the rope-end is in the JIB:









- b. Remove the securing pin and the locking pin (2), slew support (3) and put again securing pin and locking pin through hole (4).
- c. Follow next steps.
- 3. Fit the hook and the counter weight (5).
- 4. Move the hoist to working position (centred).



# 6.7.2. Operating a crane with JIB and hoist (with removable pulleys) out of parked position



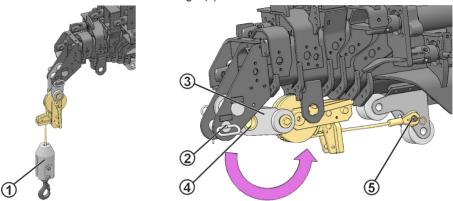
- Always ensure that the stabiliser extensions and legs are in working position and securely locked before operating the boom system out of parking position.
- During the following operations, keep the rope loose. Use the controller to wind/ unwind the rope while putting/removing the rope from the pulleys.
- 1. Follow the procedure <u>Section 5.4: Operate the crane with JIB (without hoist) out of parked position (page 23)</u> according to your crane configuration.
- 2. Follow the procedure <u>Section 6.3: Connecting the hoist rope to the JIB (page 42)</u> according to your crane configuration.



# 6.8. Operating a crane with JIB and hoist to parking position

## 6.8.1. Operating a crane with JIB and hoist TI2L to parking position

1. Dismantle the hook and the counterweight (1).



- 2. Remove the securing pin and the locking pin (2), slew support (3) until hole (4) gets free and put again the securing pin and the locking pin (2).
- 3. Fit the rope in the support (5).



### WARNING

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.





### NOTE

During the following operations keep the rope loose. Use the controller to roll/unroll the rope while you are operating the crane to parking position.



## **WARNING**

You must disable the SDC (Synchronize Distance Control) feature when you fold or unfold the boom system. Use the hoist function to wind or unwind the rope during these operations.

Follow the procedure <u>Section 5.7: Operate the crane with a JIB (without hoist) to parking position (page 32)</u> according to your crane configuration.



Take care, not to damage hoist.



# 6.8.2. Operating a crane with JIB and hoist TI4 (with removable pulleys) to parking position

- 1. Dismantle the hook and the counterweight (1).
- 2. Remove securing pin and the locking pin (2), slew support (3) until hole gets free and put again the securing pin and the locking pin.
- 3. Remove securing pin and shaft (4), pass the rope and reinstall shaft and locking pin (2).
- 4. Remove pulley (5) removing shaft (6).
- 5. Remove securing pin and shaft (7), pass the rope and reinstall shaft and locking pin.
- 6. Take off the shaft (8) a little, until plate (9) gets fee. Remove pulley assembly (10). Take off the shaft (8) completely and remove pulley (11).
- 7. Remove securing pin and shaft (12), pass the rope and reinstall shaft and locking pin.

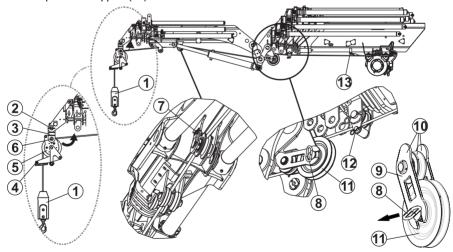


### WARNING

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.

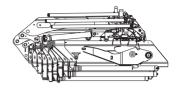


8. Fit the rope in the support (13).

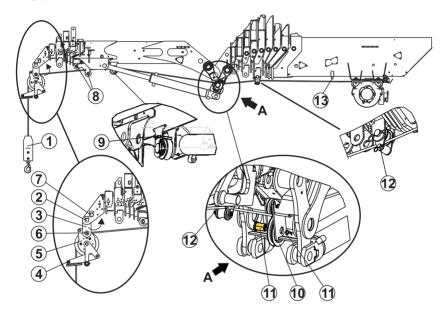




Follow the procedure <u>Section 5.7: Operate the crane with a JIB (without hoist) to parking position (page 32)</u> according to your crane configuration.
 Take care, not to damage hoist.



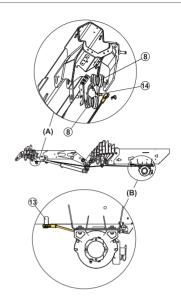
# 6.8.3. Operating a crane with JIB and hoist TI4 (with integrated pulleys) to parking position



- 1. Dismantle the hook and the counterweight (1).
- 2. Remove locking pin and shaft (2), slew support (3) until hole gets free. Reinstall shaft and locking pin.
- 3. Remove securing pin (4), pass the rope. Reinstall securing pin.
- 4. Pass the rope between top-roller (5) and support (3).
- 5. Remove top-roller (5) removing shafts (6). Remove support (3) removing shafts and locking pins (2) and (7).



- 6. Pass the rope between rollers (8).
- 7. Two options to fit the end of the rope to operate the crane to parking position:
  - Fitting the rope in the JIB. (A)
  - **7a.** Fit the end of the rope in the support (14) and install the locking pin.
  - Fitting the rope in the second boom. (B)
  - **7a.** Remove securing pin (9), pass the rope. Reinstall securing pin.
  - **7b.** Remove pulley (10) removing locking pin and shaft (11). Pass the rope. Reinstall pulley, shaft and locking pin.
  - **7c.** Remove locking pin, shaft and roller (12). Pass the rope. Reinstall roller, shaft and locking pin.
  - **7d.** Fit the rope in the support (13) and install the locking pin.





## **WARNING**

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.





#### 8. Tighten the rope lightly.



# WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements



## NOTE

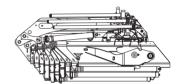
During the following operations keep the rope loose. Use the controller to roll/unroll the rope while you are operating the crane to parking position.



### WARNING

You must disable the SDC (Synchronize Distance Control) feature when you fold or unfold the boom system. Use the hoist function to wind or unwind the rope during these operations.

Follow the procedure <u>Section 5.7: Operate the crane with a JIB (without hoist) to parking position (page 32) according to your crane configuration.</u>
 Take care, not to damage hoist.



# 6.9. Operating with hoist (without JIB)

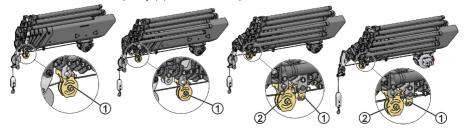


### CAUTION

- The intermediate pulleys on the crane (4th extension and 6th extension) are different when working with the JIB or with the crane.
- You must use the correct intermediate pulleys to work with the crane or with the JIB.
- · The hoist must work in its central position.

## Once the JIB has been disassembled:

- 1. Make sure that the hoist is in the central position (working position).
- 2. Remove the intermediate pulleys assembled on the crane for the JIB operation.
- 3. Attach the intermediate pulley (1) for the crane operation on the 4th extension.





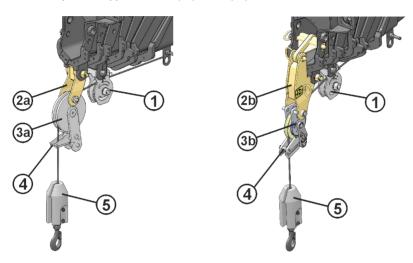
4. Attach the intermediate pulley (2) for the crane operation on the 6th extension if needed.



## NOTE

Intermediate pulley on the 6th extension exists only for crane configurations with more than 8 extensions.

5. Attach the top-roller support for TI2L (2a) or TI4 (2b) on the last extension of the crane.



- 6. Put the rope through the intermediate pulleys (1).
- 7. Top-roller (3a) for the TI2L or (3b) for the TI4:
  - a. Attach the top-roller (3a) or (3b) to the top-roller support (2a) or (2b).
  - b. Remove the securing pin and shaft (4).
  - c. Put the rope through the top-roller (3a) or (3b).
  - d. Install the securing pin and shaft (4) again.
- 8. Attach the rope end to the counterweight and hook (5).



# 7. Maintenance

## 7.1. Maintenance and service

Follow the instructions in this manual and the Operator's Manual for your crane.

## 7.2. Lubrication

### General greasing of the cranes

Incorrect or insufficient lubrication of a crane is the number one cause of premature failure.



### **WARNING**

Before and after a long stop of the crane, lubrication is absolutely necessary. This is especially important after a winter shutdown.



### WARNING

Follow the lubrication schedule exactly. If you do not do so, you can cause serious damage to the crane, interchangeable equipment and/or optional crane component.

#### Procedure:

- 1. Shut down the crane.
- Make sure that all the lubrication points are clean before lubricating. Dirt can damage the parts.
- 3. Lubricate all points in each section.
- 4. Operate the crane through the full cycle for each section. Moving the lubricated parts is really important to get the full and correct lubrication of all moving components.
- 5. Shut down the crane and repeat the lubrication.
- 6. Lubrication is finished when the grease spills out from the ends. Clean the excess grease.



#### WARNING

Personnel should never attempt to work on a crane that is moving. Serious injury or death will occur if you try to work on an activated/moving crane.



## **CAUTION**

When you use pressure grease pumps, open the plastic safety guard of the nipple and close it at the end.

#### Greases

Use lithium-based grease containing EP additives (consistencies 2 and 3 are recommended, depending on the climate).





# **CAUTION**

Do NOT grease with graphite or molybdenum-disulphide additives.

# Recommended greases:

BP LS EP 2, ESSO UNIWAY EP2 N, AGIP GR MU/EP3, NYNÄS UNIFETT EP.

## Alternative:

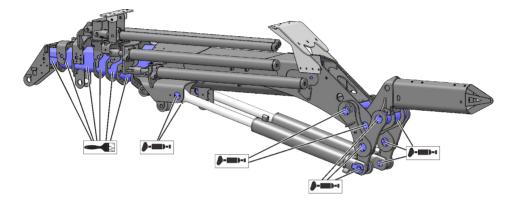
Use a Teflon grease spray to lubricate the extensions and mobile parts.



# 7.3. Lubrication schedule JIB

- 1. Extend the extensions totally.
- 2. Lubricate all marked points.

| <b>)</b> | Lubricate every 16 running hours. |
|----------|-----------------------------------|
|          | Grease every 16 running hours.    |



## Lubrication of slide pads in the JIB extensions

Clean the surfaces and remove with a spatula all abrasive material (dirt, sand, shavings), and where possible, the old grease.



### CAUTION

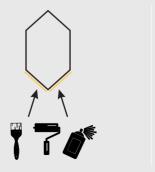
**Use only** grease 'STABYL TA' with the slide pads 'TECAGLIDE PA6 C' (green colour).



### NOTE

To prevent or correct malfunctions or the "stick-slip" of the boom extensions operation, we recommend lubricating the lower part of the extensions.

If you have any doubt, please contact your Effer representative.

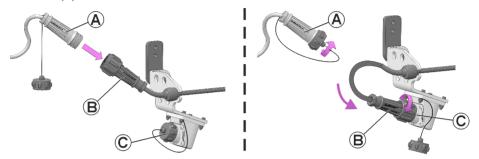




# 7.4. Faults

Make sure that the JIB connections are according to the operation you are doing to avoid errors in the control system:

- When you use the JIB, connect the JIB connector (A) to the control system on the crane connector (B).
- After you disassemble the JIB, connect the crane connector (B) to the control system on the connector (C).





## NOTE

Make sure that the plug is connected. Without this plug the control system senses the JIB still attached to the crane.



- If faults occur with the JIB, contact an authorised service workshop.
- · Never try to repair the JIB yourself!

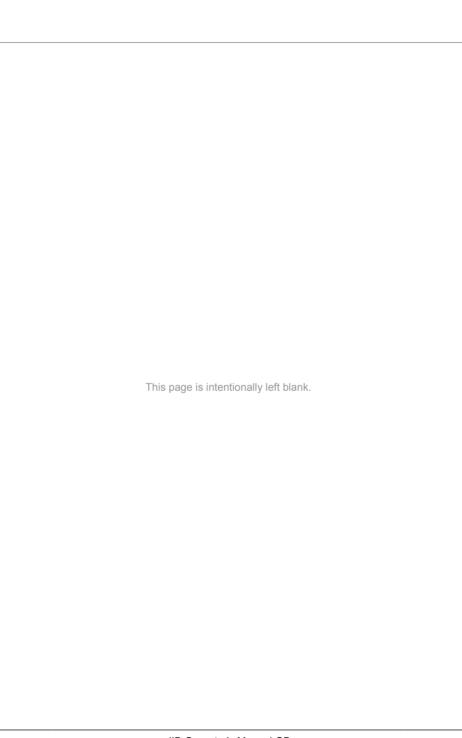


# 8. Technical Data

# **Documentation**

The Technical Data for the JIB shall be printed out when installed on the crane.

The Operator's manuals for the crane and the JIB should be stored together with Technical Data for both.





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