



# JIB Operator's Manual GB 737 4115



#### **Congratulations!**

You are now the owner of a quality Product manufactured by Hiab (part of Cargotec Corporation).

The aim of this manual is to help you handle, maintain your crane safely and with full satisfaction.

This Manual provides detailed information about your Product, its control systems and its practical management and maintenance.

Please read the complete Manual carefully and make sure that you understand its contents. Please also carefully familiarise yourself with your Product before you start to use it.

Help us to improve this manual. Please send your comments and suggestions to **documentation@hiab.com** 

This manual applies to JIBs that operate with the crane control system SPACEX4 from serial number 139001.2023-03

This page is intentionally left blank.

# **Table of Contents**

1. Introduction	7
1.1. This Operator's Manual is intended for operators of cranes with a JIB	
1.2. The JIB	
1.3. The Machinery Directive 2006/42/EC	
1.4. The Machinery (Safety) Regulations 2008	
1.5. Identification of JIB	
2. Structure and parts of the JIB	
2.1. JIB Components	
3. Safety precautions and warnings	
3.1. Safety precautions and warnings	
4. Hydraulic connections	
4.1. Hydraulic quick couplings [option]	
4.2. Hydraulic quick couplings (MULTI-X) [option]	
5. Operation	
5.1. Dismantling JIB (without hoist)	
5.2. Fitting the JIB (without hoist)	
5.3. SAF Semi Automatic Folding [option]	
5.4. Operate the crane with JIB (without hoist) out of parked position	
5.5. Working with the JIB	
5.5.1. Operation with the 5th and 6th functions	
5.5.2. How to achieve sufficient reach	
5.5.3. How to use the long JIB support [option]	
5.5.4. (JDC) JIB Dual Capacity [option]	
5.6. SAF Semi Automatic Folding [option]	
5.7. Operate the crane with a JIB (without hoist) to parking position	
5.8. OLP and JIB	
5.9. Manual extensions [option]	
5.9.1. Fitting and dismantling manual JIB extensions	
5.10. Special hook application without dismantling the JIB	
6. Operation with hoist	
6.1. Operation with hoist	
6.2. Displacing the hoist	
6.2.1. Displacing the hoist with the hoist switch box	
6.2.2. Displacing the hoist with the XSDrive	
6.2.3. Displacing the hoist with the CombiDrive	
6.3. Dismantling the JIB (with hoist)	
6.3.1. Dismantling JIB with hoist TC2L/TI2L	
6.3.2. Dismantling JIB with hoist TC3/TI4 (with removable pulleys)	
6.3.3. Dismantling JIB with hoist TC3/TI4 (with integrated pulleys)	
6.4. Fitting the JIB (if hoist)	
6.4.1. Connect the hoist TC2L/TI2L	
6.4.2. Connect the hoist TC3/TI4 (with removable pulleys)	
6.4.3. Connect the hoist TC3/TI4 (with integrated pulleys)	
6.5. Operating a crane with JIB and hoist out of parked position	
6.5.1. Operating a crane with JIB and hoist TC2L/TI2L out of parked	
position	. 47
6.5.2. Operating a crane with JIB and hoist TC3/TI4 out of parked position .	

# S EFFER

6.6. Operating a crane with JIB and hoist to parking position 6.6.1. Operating a crane with JIB and hoist TC2L/TI2L to parking position	
6.6.2. Operating a crane with JIB and hoist TC3/TI4 (with removable pulleys) to parking position	49
6.6.3. Operating a crane with JIB and hoist TC3/TI4 (with integrated pulleys) to parking position	
6.7. Operating with hoist (without JIB)	
7. Maintenance	54
7.1. Maintenance and service	54
7.2. Lubrication	54
7.3. Lubrication schedule	56
7.4. Faults	
8. Technical Data	58

# 1. Introduction

# **1.1.** This Operator's Manual is intended for operators of cranes with a JIB

#### This manual describes

- · operation
- · maintenance and faults

This manual is a supplement to the Operator's Manual for your type of crane.





#### DANGER

If you have not studied the complete Operator's Manual for your crane and for your JIB carefully, it could lead to fatal accidents or serious damage.

#### Therefore you should:

- · Study the entire Operator's Manual carefully.
- Operate the crane only after you have done so. Follow the directions for use, operation and maintenance of the crane exactly.



#### NOTE

The manufacturer reserves the right to change specifications, equipment, operating instructions and maintenance instructions without prior notice.

# S EFFER

## 1.2. The JIB

The JIB is an interchangeable equipment that extends the crane boom. Use the JIB so as to be able to reach further.





#### NOTE

- Load diagram signs for the JIB are placed on the column.
- See the Technical Data for the precise technical information concerning the JIB on your crane.

#### Crane configurations where JIB 150X can be fitted:

model	JIB 150X-JDC	JIB 150X
EFFER iX.550 HP	E-7-8	E-7-8

**Using the JIb upside down** (e.g. work under bridges with a personal basket), is only permitted for JIBs 150X from serial number: 169632.





### 1.3. The Machinery Directive 2006/42/EC

- The Declaration of Conformity, delivered with the equipment contains (1):
- Business name and full address where the interchangeable equipment is manufactured (2): Factory addresses: Hiab Cranes S.L.U. Pol. Ind. Malpica, calle E, 86 50016

Zaragoza, Spain

Cargotec Poland Sp. z o. o. Ul. Metalowa 2, 73-102 Stargard, Poland

Hiab Italia S.r.l. Via IV Novembre 12, 40061 Minerbio (BO), Italy

 Description and identification of the equipment (3): Mark

Type: see chapter Identification of the interchangeable equipment.

Serial number

Manufact. year

Declaration of which provisions the equipment fulfils.

 Name and address of the person authorised to compile the technical file (4):
 Name

Name

Address

 Identity and signature of the person who drawn up the declaration (5): Name

Position

Date and Signature

(			conformit rective 20		•	1
	We			•	_	
	hereby decl equipment:	ares that	the interch	angeable		
	Mark: Type: Serial numb Manufact.ye					-3
	machir also co directiv	nery direc mplies w ve on elec	ne provision tive 2006/4 ith the prov ctromagnet amended.	2/EC; isions of th		
	Technical fil 2006/42/EC					
	Name: Address			<u> </u>		-4
	This declara	tion is dr	awn up by:			
	Name:					_(5)
	Position:			4	-	
(					Ϊ	

# S EFFER

## 1.4. The Machinery (Safety) Regulations 2008

- The Declaration of Conformity, delivered with the equipment contains (1):
- Business name and full address where the interchangeable equipment is manufactured (2): Factory addresses:
   Hiab Cranes S.L.U. Pol. Ind. Malpica, calle E, 86
  50016 Zaragoza, Spain
   Corrector Boland Sp. 7 o. o. III. Matalawa 2, 72 102

Cargotec Poland Sp. z o. o. Ul. Metalowa 2, 73-102 Stargard, Poland

Hiab Italia S.r.l. Via IV Novembre 12, 40061 Minerbio (BO), Italy

 Description and identification of the equipment (3): Mark

Type: see chapter Identification of the interchangeable equipment.

Serial number

Manufact. year

Declaration of which provisions the equipment fulfils.

 Name and address of the person authorised to compile the technical file (4): Name

Address

 Identity and signature of the person who drawn up the declaration (5): Name Position

Date and Signature

## 1.5. Identification of JIB

Description and identification of the JIB:

Mark: .....

Type: JIB 150X

S	Serial	nu	mber:	 	 	•••	•••	•••	• •	•	 	
	-	-										

Manufact. year: .....

	ration of Conformity with the Supply of A chinery (Safety) Regulations 2008	(
We	······	-0
hereby de equipmen	clares that the interchangeable equipment:	
Mark: Type:		<u> </u>
	umber: ct. year:	
a summer D	es with the Electromagnetic Compatibility	
Regula Technical 1	tions 2016: Great Britain; file in accordance with The Supply of Machinery guilations 2008, Annex VII (Part 7 of Schedule 2),	
Regula Technical 1 (Safety) Re	tions 2016: Great Britain; file in accordance with The Supply of Machinery guilations 2008, Annex VII (Part 7 of Schedule 2),	
Regula Technical 1 (Safety) Re part A, is co	tions 2016: Great Britain; file in accordance with The Supply of Machinery guations 2008, Annex VII (Part 7 of Schedule 2), ampiled by:	@
Regula Technical 1 (Safety) Re part A, is co Name: Address	tions 2016: Great Britain; file in accordance with The Supply of Machinery guations 2008, Annex VII (Part 7 of Schedule 2), ampiled by:	(
Regula Technical 1 (Safety) Re part A, is co Name: Address	Itom 2016. Great Britain; Ite in accordance with The Supply of Machinery guidance 2008, Arnex VII (Part 7 of Schedule 2), angulations 2008, Arnex VII (Part 7 of Schedule 2),	(
Regula Technical f (Safety) Re part A, is co Name: Address This dec	tore 2016 Great Britain; Ille in accordance with The Supply of Machinery guatores 2008, Arnex VII (Part 7 of Schedule 2), mpiled by: and a standard st standard standard st	

	 ٦
Mark:	
Type:	 1
Serial number:	 Ι
Manufact. year:	

ī.

# 2. Structure and parts of the JIB

## 2.1. JIB Components

#### The JIB consists of the following components:

- (1) JIB boom
- (2) JIB cylinder
- (3) JIB extension
- (4) JIB extension cylinder
- (5) JIB manual extension [option]
- (6) JIB support / JIB long support [option]



# 3. Safety precautions and warnings

### 3.1. Safety precautions and warnings



#### DANGER

If you have not studied the Operator's Manual for your crane carefully, it could lead to fatal accidents or serious damage.



#### DANGER

When using the JIB, always connect the JIB to the SPACE Safety System.

Without this connection, the OLP protection for the JIB is not activated.



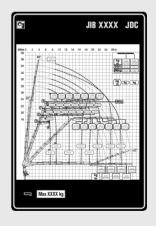


#### DANGER

#### Load diagram JIB

Load diagram signs on the column show the maximum loads in the working zone for your JIB.

Never exceed the JIB's maximum permitted load!





#### NOTE

When you use equipment such as hoist, JIB, lifting accessories or interchangeable equipment and their necessary components, you add weight to the load. Because of this, the load you can lift is less heavy.





#### DANGER

Always check that the JIB is firmly attached before use.



#### WARNING

The operation of a crane with JIB is different from the operation of a crane without it. For example, there is a big difference when you need to put the crane in and out of transport position.

To prevent damage to the JIB: study this instruction carefully before operating the crane with the JIB.

# 4. Hydraulic connections

You can disconnect a hydraulic line or a hose only for specific operator's tasks (for example, disconnecting the interchangeable equipment).



#### DANGER

- STAY AWAY from oil leaks in the hydraulic system! Oil in the hydraulic system is under high pressure, can spill, be very hot and cause you injury.
- · Do not replace any hydraulic hoses or lines yourself.



#### WARNING

- Switch off the control system and the PTO before connecting or disconnecting the electrical and hydraulic connections.
- Keep the electrical and hydraulic protection caps and plugs in good condition and store them in a safe place.

## 4.1. Hydraulic quick couplings [option]

Hydraulic quick couplings allow a faster connection and disconnection of each hydraulic line.

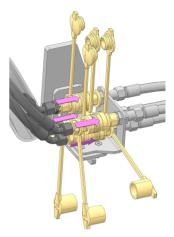


#### WARNING

- Switch off the control system and the PTO before connecting or disconnecting the connectors.
- Always remove/attach first the electrical connection before the hydraulic connection.
- Keep the electrical and hydraulic protection caps and bypass in good conditions and store them in a safe place.

#### To connect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Remove the protection caps.
- 4. Connect the respective hydraulic quick couplings taking care with the corresponding identification:
  - Yellow and blue collars = 5th function
  - Red and green collars = 6th function





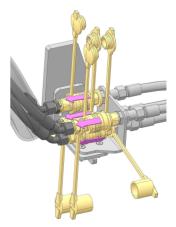
#### NOTE

To prevent damage, do not change the hydraulic quick couplings position.

- 5. Reconnect the PTO and switch on the system, if needed.
- 6. Do a functional test of all movements of the interchangeable equipment to verify that there are no mistakes in the connections.

#### To disconnect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Disconnect the hydraulic couplings, and protect them with protective caps.
- 4. Reconnect the PTO and switch on the system, if needed.
- 5. Operate the crane to verify that all functions work correctly.





## 4.2. Hydraulic quick couplings (MULTI-X) [option]

Hydraulic quick couplings allow the connection of several hydraulic lines at the same time.

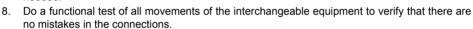


#### WARNING

- Switch off the control system and the PTO before connecting or disconnecting the connectors.
- Always remove/attach first the electrical connection before the hydraulic connection.
- Keep the electrical and hydraulic protection caps and bypass in good conditions and store them in a safe place.

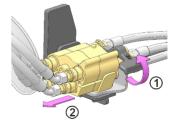
#### To connect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Remove the protection caps.
- 4. Turn the lever to the upper position to allow the hydraulic connection.
- 5. Connect the hydraulic quick coupling MULTI-X (1).
- 6. Turn the lever to the lower position (2). Make sure that the lever locks the connection correctly.
- 7. Reconnect the PTO and switch on the system, if needed.



#### To disconnect the hydraulic quick couplings you must:

- 1. Switch off the control system.
- 2. Disengage the PTO.
- 3. Turn the lever to the upper position (1).
- 4. Disconnect the hydraulic couplings (2), and protect them with protective caps.
- 5. Turn the lever to its initial position.
- 6. Reconnect the PTO and switch on the system, if needed.
- 7. Operate the crane to verify that all functions work correctly.



1

# 5. Operation

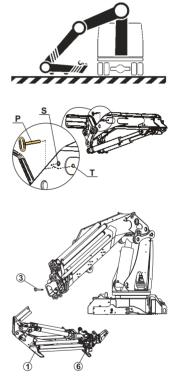
## 5.1. Dismantling JIB (without hoist)



#### WARNING

Take care, when fitting and dismantling the JIB that your fingers do not get trapped. Dismantle the JIB carefully. Rough and careless handling can damage the JIB.

- Retract the JIB extensions. Move the transport securing pin (P), if fitted from (S) to (T).
- 2. Extend second boom cylinder totally.
- Extend the crane extension at least 800 mm for standard JIB support, or at least 2500 mm for long JIB support.
- 4. Check that supports (1) and (6) are mounted. Lower the JIB very carefully on to a level surface. Check that the tip of the crane and the JIB are not damaged in this operation. Release the pressure on the hydraulic system: Operate the levers for the 5th and 6th functions.



#### Operation

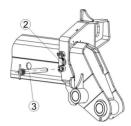
# S EFFER

- Disconnect the JIB from the hydraulic system: Disconnect the cable contact (4). Put the plug (5) back in place.
- Pull out the locking pin (2).
   Push the shaft (3) and slew 90° until is unlocked.
   Pull out the shaft (3).
- 7. The JIB is now free from the crane. Carefully retract the crane extension away from the JIB.
- Place the shaft (3) and push. Slew 90° the shaft (3) checking that the shaft is blocked.
   Fit technics of (2)

Fit locking pin (2).

9. If you are going to work with the hook remove the hook from the JIB and fit it to the crane.





## 5.2. Fitting the JIB (without hoist)



#### WARNING

Take care, when fitting and dismantling the JIB that your fingers do not get trapped.

- a) Dismantle the hook from the crane.
   b) Fit it to the JIB.
- Pull out the locking pin (2).
   Push the shaft (3) and slew 90° until is unlocked.
   Pull out the shaft (3).
- 3. Fitting the JIB

Position the crane boom immediately above the JIB.

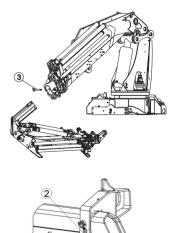
Lower the boom carefully and fit the extension into the JIB.

Place the shaft (3) and push.

Slew  $90^{\circ}$  the shaft (3) checking that the shaft is blocked.

Fit locking pin (2).

- 4. Push in the stop button and switch off the operating system with the ON/OFF button.
- 5. Release the pressure on the hydraulic system: Operate the levers for the 5th and 6th functions.



3



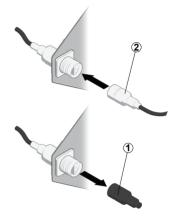
#### Connect the JIB



#### WARNING

Clean the quick connect coupling on the hydraulic system and on the JIB. Dirt will cause serious damage to the hydraulic system.

- 1. Connect the JIB to the hydraulic system.
- 2. Connect the JIB to the SPACE safety system:
  - remove the plug (1)
  - connect the JIB contact (2)





#### DANGER

When using the JIB, always connect the JIB to the SPACE Safety System. Never use the JIB without connecting it to the SPACE. Otherwise the OLP for the JIB is not activated.



#### DANGER

Check that the JIB is firmly attached!

Check that the locking pin and the securing plate are firmly attached

## 5.3. SAF Semi Automatic Folding [option]

SAF is a feature which allows the operator to fold or unfold the boom system in one single sequence using only one lever.



#### Unfold the boom system semi automatically



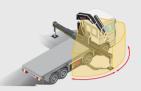
#### WARNING

Never use SAF with mounted tools.



#### WARNING

Make sure there is enough space for the boom system to unfold/fold semi automatically. If the situation does not allow SAF, use crane mode to operate the boom system out of/into the parked position.





#### WARNING

**If your crane has manual extensions**, make sure that they are totally retracted or removed before operating the crane with the SAF feature.



#### WARNING

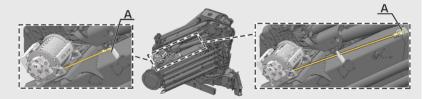
**If your crane has long JIB support**, make sure that it is totally retracted before operating the crane with the SAF feature.



#### WARNING

If your crane has a hoist, change from hoist to hook operation.

Make sure that the rope is on the 2nd boom support and it does not pass through any pulley. If not, remove the rope from the pulleys and put it in the 2nd boom support (A) before operating the crane with the SAF feature.



- 1. Select the menu for SAF on the controller.
- 2. If SAF is not configured in a separate crane menu, push the button 📩 to activate it.
- 3. Operate the lever on the controller until the boom system has been fully unfolded:
  - XSDrive 🙆 or 🚳
  - CombiDrive  ${\mathbb N}$  or  ${\mathbb N}$





#### DANGER

Pay careful attention when using this feature.

Always maintain eye contact when operating the crane.

During this movement, the boom system will unfold itself, release the lever immediately if the boom system is about to:

- · Hit a person
- · Hit an object
- Hit a moving obstacle that suddenly comes closer to the crane.
- 4. If SAF is not configured in a separate crane menu, push button 🔥 to deactivate it.

# 5.4. Operate the crane with JIB (without hoist) out of parked position



#### DANGER

Position the stabiliser extensions and legs on the ground.



#### WARNING

Always operate a crane with a JIB very carefully. The space for moving the boom system and the JIB is limited. Make sure that there is enough space available. Careless or rough crane movements can seriously damage the crane and the JIB.



#### EFFER iX.550 HP

When the stabiliser extensions are extended, the stabiliser extension "A" will allow the movements of the 1st boom.

- 1. Operate the 2nd boom against the 1st boom (1).
- 2. Retract the extensions (2).



#### CAUTION

Do these operations slowly to not damage the parking pin "**B**" or the parking support "**C**".

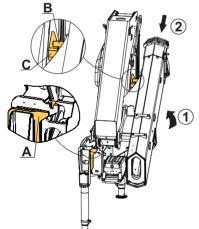
- 3. Raise the 1st boom (3) until BDA allows you to operate the 2nd boom or  $\beta$ >135°.
- 4. Raise the 2nd boom (4).

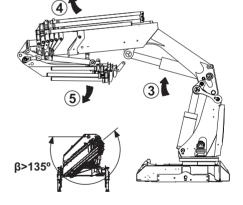


#### CAUTION

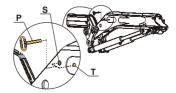
Pay careful attention not to damage the slewing motors.

5. Raise the JIB (5). Make sure that tip of the JIB passes underneath the rear part of the 1st boom.





- Move the transport securing pin (P), if fitted from (T) to (S).
- 7. Slew the crane to working position.





### 5.5. Working with the JIB

#### 5.5.1. Operation with the 5th and 6th functions

The JIB is operated with the 5th and 6th functions of the control valve or from the remote control.

#### **Crane Speed**

With the boom system fully extended: work at low crane speed.



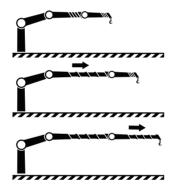
#### WARNING

If the JIB extensions are extended, do not push the JIB tip against the ground. You will damage it.



#### 5.5.2. How to achieve sufficient reach

- 1. First extend the crane extensions completely.
- 2. Then extend the JIB as far as needed.





#### WARNING

Do not slew the crane until the load is completely free of the ground.



#### DANGER

Never exceed the JIB's maximum permitted load.



#### WARNING

In high boom positions, retract the JIB extensions before retracting crane extensions. Otherwise, unexpected side movements of the boom system can occur, causing dangerous movements of the load.



#### 5.5.3. How to use the long JIB support [option]

The JIB is equipped with a long JIB support that can be extended to get longer outreach.

#### To work with the long JIB support extended:

Starting from transport position of the JIB and working position of the crane:

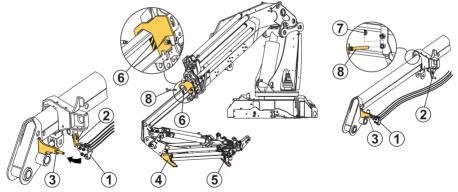
- 1. Move the support (1) with hoses and electrical wire from the crane extension support (2), to the JIB support (3).
- 2. Lower the first boom. Extend the second boom cylinder totally and extend the crane extension at least 2500 mm.
- 3. Check that supports (4) and (5) are mounted. Lower the JIB very carefully on to a level surface.



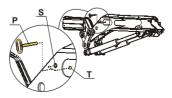
#### NOTE

Check that the tip of the crane and the JIB are not damaged in this operation.

- 4. Release the pressure on the hydraulic system: Operate the levers for the 5th and 6th functions.
- 5. Remove the locking pin (7) . Push the shaft (8) and slew 90° until it is unlocked. Remove the shaft (8).
- To extend the long JIB support, retract the crane extensions until the plate (6) is shown. Align this plate with the end of the crane extension. The holes on the long JIB support and on the crane extension are aligned to block the JIB.
- Place the shaft (8) and push. Slew 90° (8) and check that the shaft is locked. Fit the locking pin (7). Raise the first boom and the JIB carefully.



8. Move the transport securing pin (P), if fitted from (T) to (S).







#### WARNING

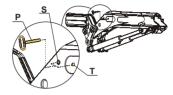
Never work with the long JIB support extended in MEWP mode (Mobile Elevating Work Platform mode).

Never work with the long JIB support extended in SAF mode.

#### To work with the long JIB support retracted:

Starting from working positon of the JIB and the crane:

- 1. Retract the JIB extensions.
- 2. Move the transport securing pin (P), if fitted from (S) to (T).
- 3. Check that supports (4) and (5) are mounted. Lower the JIB very carefully on to a level surface.

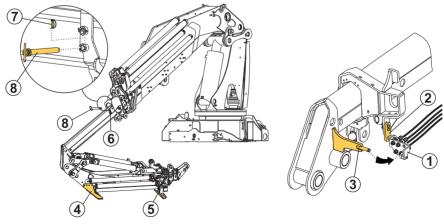




#### NOTE

Check that the tip of the crane and the JIB are not damaged in this operation.

- 4. Release the preasure on the hydraulic system: Operate the levers for the 5th and 6th functions.
- 5. Remove the locking pin (7) . Push the shaft (8) and slew 90° until it is unlocked. Remove the shaft (8).
- 6. To retract the long JIB support, extend the crane extensions until the long JIB support is completely into the last crane extension.
- Place the shaft (8) and push. Slew 90° (8) and check that the shaft is locked. Fit the locking pin (7).
- 8. Move the support (2) with hoses and electrical wire from the JIB support (1), to the crane extension support.



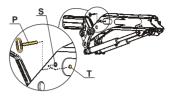




#### WARNING

To operate the crane to parking position, the support (2) must be placed on the crane extension support (1).

- 9. Move the transport securing pin (P), if fitted from (S) to (T).
- 10. Raise the first boom and the JIB carefully.



#### 5.5.4. (JDC) JIB Dual Capacity [option]

JDC is a feature that increases the lifting capacity on the JIB, allowing extra capacity on the JIB when:

#### Without long JIB support.

- When the last crane extension is extended, the lifting capacity of the JIB will be standard to prevent overload.
- When the last crane extension is fully retracted, the JDC allows to use the JIB with extra capacity. JDC will prevent the last crane extension to extend when the JIB is working with the extra capacity.

#### With long JIB support.

- When the long JIB support is extended, the lifting capacity of the JIB will be standard to prevent overload.
- When the long JIB support is fully retracted, the JDC allows to use the JIB with extra capacity. JDC will prevent the long JIB support to extend when the JIB is working with the extra capacity.

These positions are automatically detected by the control system.

See the load diagram signs on the column.

## 5.6. SAF Semi Automatic Folding [option]

SAF is a feature which allows the operator to fold or unfold the boom system in one single sequence using only one lever.

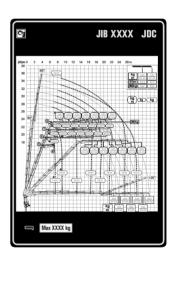


#### Fold the boom system semi automatically



#### WARNING

Never use SAF with mounted tools.



S EFFER



#### WARNING

Make sure there is enough space for the boom system to unfold/fold semi automatically. If the situation does not allow SAF, use crane mode to operate the boom system out of/into the parked position.





#### WARNING

**If your crane has manual extensions**, make sure that they are totally retracted or removed before operating the crane with the SAF feature.



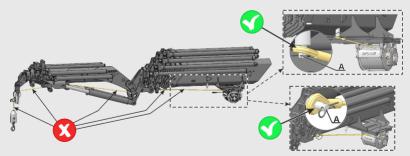
#### WARNING

**If your crane has long JIB support**, make sure that it is totally retracted before operating the crane with the SAF feature.



#### WARNING

If your crane is equipped with a hoist , change from hoist to hook operation. Displace the hoist, if needed, to the outside position before operating the crane to parking position with JIB and hoist. Make sure that the rope is on the 2nd boom support and does not pass through any pulley. If not, remove the rope from the pulleys and fit it in the 2nd boom support (A) before operating the crane with the SAF feature.



- 1. Select menu for SAF on the controller.
- 2. If SAF is not configured in a separate menu, push button 🔊 to activate it.
- 3. Operate lever on the controller until the extensions are fully retracted:
  - XSDrive 🚳 or 🚳
  - CombiDrive  ${\mathbb N}$  or  ${\mathbb N}$
- 4. Confirm on the controller that the extensions are totally retracted:



- XSDrive 🔼
- CombiDrive



#### NOTE

If you stop the SAF sequence, remember that when you start it again, the crane will not move. You must push the confirm button/lever  $\mathcal{F}$  or  $\mathcal{F}$  on the controller to continue with the sequence. Push this button/lever once, because it activates/deactivates the SAF sequence. So, if you push the button twice you will need to push it again to continue with the SAF sequence.

- 5. Continue operating lever on the controller until the boom system is totally folded:
  - XSDrive 🚳 or 🚳
  - CombiDrive  ${}^{i\!\!N}$  or  ${}^{i\!\!N}$



#### DANGER

Pay careful attention when using this feature.

Always maintain eye contact when operating the crane.

During this movement, the boom system will fold itself, release the lever immediately if the boom system is about to:

- · Hit a person
- · Hit an object
- · Hit a moving obstacle that suddenly comes closer to the crane.
- 6. If SAF is not configured in a separate menu, push button 🔥 to deactivate SAF.

# 5.7. Operate the crane with a JIB (without hoist) to parking position



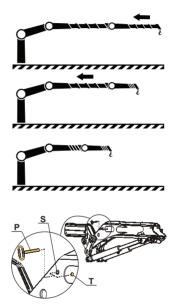
#### WARNING

Always operate a crane with a JIB very carefully. The space for moving the boom system and the JIB is limited. Make sure that there is enough space. Careless or rough crane movements can seriously damage the crane and the JIB.

Retract the JIB extensions first.

Then retract the crane extensions.

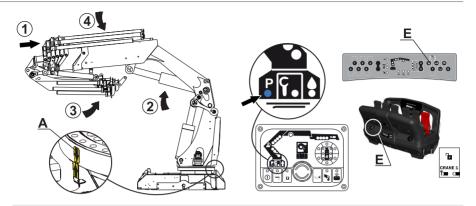
Move the transport securing pin (P), if fitted from (S) to (T) to lock the JIB extensions.



#### EFFER iX.550 HP

- 1. Retract the extensions completely (1).
- 2. Raise the first boom (2) until BDA allows you to operate the second boom or  $\beta$ >135°.
- 3. Slew the crane to parking position. Check that arrows **"A"** are aligned. LED for the parking control **P** will light blue on the User Interface [Option].
- 4. Operate the JIB towards the second boom (3).
- 5. Operate the second boom against the first boom (4).

# S EFFER





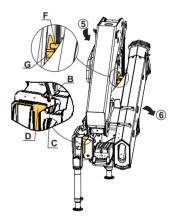
#### CAUTION

Pay careful attention not to damage the slewing motors.

- Lower the first boom completely (5). Check if the parking support "B" rests on the slot "C". When the stabiliser extension "D" is retracted, it will stop the first boom and hold the boom system in parking position.
- 7. Release OLP.

Press the button "E" on the controller for remote control operation or the button **b** on the User Interface for manual operation.

- Lower the second boom slowly (6) until the parking pin "F" rests on the parking support "G" on the column.
- 9. Fold the hook.



### 5.8. OLP and JIB

OLP prevents the JIB from being overloaded:

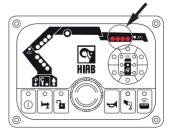
When the load is close to the rated capacity the OLP gives a pre-warning.

· The cylinder pressure LED's flash red.

At the rated capacity, a new warning is given.

• The indicator LED's light up red.

Prohibited movements are stopped. Move the levers to neutral, and then only operate permitted (load reducing) functions.







#### NOTE

Do not operate heavy loads with the extensions fully retracted. In the event of OLP it is an advantage to be able to retract the extensions.



#### DANGER

Never use the OLP override to overload the crane deliberately! Never exceed the values given on the load plate.



#### NOTE

In case of a crane breakdown, the use of OLP release will be part of the investigation. If the use of OLP release is to excessive it might affect warranty.

## 5.9. Manual extensions [option]

#### Operation with manual extensions

- · Always extend the hydraulic extensions first, then the manual extensions.
- The use of manual extensions should be restricted to the longest outreach needed. When this reach is not needed, the manual extension should be retracted.



#### DANGER

Do not stand in front of moving parts. They may eventually move and cause injuries.



#### WARNING

Never use the SAF feature with the manual extensions extended.



#### CAUTION

To operate the crane to transport position, do not forget either dismantle manual extension or place manual extension completely into the last hydraulic extension.

S EFFER

#### 5.9.1. Fitting and dismantling manual JIB extensions



#### DANGER

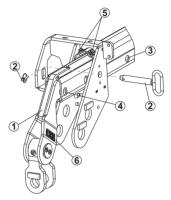
Do not stand in front of moving parts. They may move and cause injuries.

#### Fitting

- 1. Place the manual extension (1) into the last JIB extension until it is possible to place the locking device (2) in holes (3) (working position) or (4) (transport position).
- 2. Fix the manual extension, by locking the pin and the locking device (2).
- 3. Fit the security supports (5).

#### Dismantling

- 1. Dismount the security supports (5).
- 2. Remove the locking device and the pin (2).
- 3. Remove carefully the manual extension (1) from the last JIB extension.





#### DANGER

Never exceed the value given on the manual extension load plate (6). Manual extension may break and cause injuries.



#### CAUTION

To operate the crane to transport position, do not forget either dismantle manual extension or place manual extension completely into the last JIB extension.

#### Activate and de-activate OLP for manual extensions on the User Interface



#### WARNING

You must switch the OLP on and off manually for additional manual extensions!

#### Activate:

Push button son the User Interface.

The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically. The lamp for slights up on the User Interface.



Push the button again. The lamp for <sup>1</sup> goes out.

# Activate and de-activate OLP for manual extensions on the XSDrive controller



#### WARNING

You must switch the OLP on and off manually for additional manual extensions!



#### Activate:

Push buttons **b** and **c** on the controller.

The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically. The lamp for  $\$  lights up on the User Interface.

#### De-activate:

Push the buttons again. The lamp for <sup>1</sup> goes out.





# Activate and de-activate OLP for manual extensions on the CombiDrive controller



#### WARNING

You must switch the OLP on and off manually for additional manual extensions!

#### Activate:

Push both button (1) and (2) until symbol <sup>1</sup> on the centre display is lit.

(The lamp for manual extension is lit on the User Interface.)

The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically.

#### De-activate:

Push the button (1) and (2) again. The symbol  $\$  on the centre display goes out.

(The lamp for manual extension goes out on the User Interface.)







## 5.10. Special hook application without dismantling the JIB

This is the special hook application to handle heavy loads without dismantling the JIB.

- 1. Raise the first boom (1).
- 2. Retract the JIB extensions (2).
- 3. Remove the hook from the tip of the JIB.
- 4. Operate the JIB against the second boom (3).
- Place the hook "A" in the hole "B" located on the first boom of the JIB. Fix the hook, by the pin and the locking pin "C".
- 6. Attach the load to the hook "A".





#### DANGER

Never exceed the value given on the crane optional components, interchangeable equipment or lifting accessories load plates **"D"**. They may break and cause injuries.



#### CAUTION

To operate the crane to transport position, do not forget to dismantle the hook "A" from the hole "B".

# 6. Operation with hoist

## 6.1. Operation with hoist

If a hoist is mounted on the crane the rope is guided by pulleys mounted on the extensions and on the JIB.

## 6.2. Displacing the hoist

#### 6.2.1. Displacing the hoist with the hoist switch box

The hoist must work in its central position.





#### DANGER

Before lifting load with the hoist, be sure that the hoist is in working position.

#### To displace the hoist from the outside position to the central position (A):

· Press the button while the hoist moves to the central position (working position).



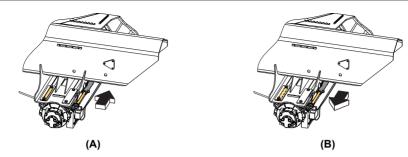
#### WARNING

To operate the crane to parking position when it has JIB and hoist, the hoist must be placed in the outside position.

#### To displace the hoist from the central position to the outside position (B):

· Press the button while the hoist moves to the outside position (transport position).





### 6.2.2. Displacing the hoist with the XSDrive

The hoist must work in its central position.



### DANGER

Before lifting load with the hoist, be sure that the hoist is in working position.

Press the crane menu button (1) to go to crane menu 2.

# To displace the hoist from the outside position to the central position (A):

- 1. Keep the 6th lever forward.
- 2. Move the hoist to the central position (working position) with the 5th lever forward.



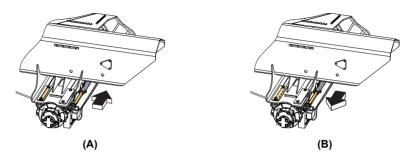


### WARNING

To operate the crane to parking position when it has JIB and hoist, the hoist must be placed in the outside position.

### To displace the hoist from the central position to the outside position (B):

- 1. Keep the 6th lever forward.
- 2. Move the hoist to the outside position (transport position) with the 5th lever backward.



### 6.2.3. Displacing the hoist with the CombiDrive

The hoist must work in its central position.



### DANGER

Before lifting load with the hoist, be sure that the hoist is in working position.

Press the crane menu button (1) to go to crane menu 2.

# To displace the hoist from the outside position to the central position (A):

- 1. Keep the 8th lever forward.
- Move the hoist to the central position (working position) with the 7th lever forward.



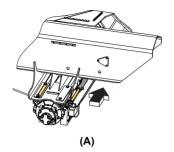


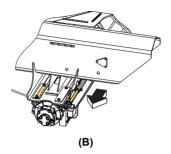
### WARNING

To operate the crane to parking position when it has JIB and hoist, the hoist must be placed in the outside position.

#### To displace the hoist from the central position to the outside position (B):

- 1. Keep the 8th lever forward.
- 2. Move the hoist to the outside position (transport position) with the 7th lever backward.

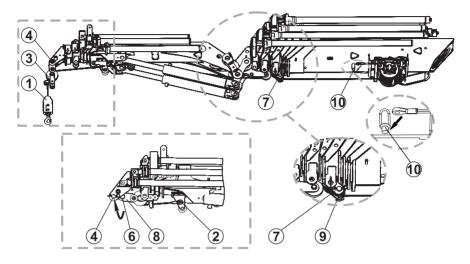




# S EFFER

# 6.3. Dismantling the JIB (with hoist)

### 6.3.1. Dismantling JIB with hoist TC2L/TI2L



1. Remove hook and counter weight (1) if mounted, or unfasten the rope from support (2) if no hook present/used.

After unfasten the rope from support (2), place support (8) in working possition. For that, remove the securing pin and the locking pin (4), slew support (8) and put again securing pin and locking pin through hole (6).

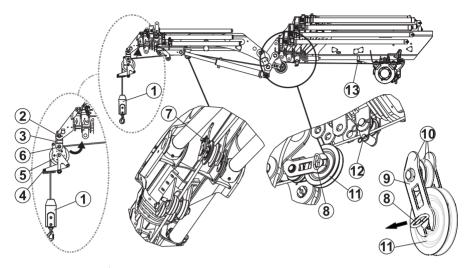
- 2. Pulley (3):
  - a) Remove the securing pin and the locking pin.
  - b) Remove the rope.
  - c) Reinstall the securing pin and the locking pin.
- 3. Pulley (7):
  - a) Remove the securing pin and the locking pin (9).
  - b) Remove the rope.
  - c) Reinstall the securing pin and the locking pin.



### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

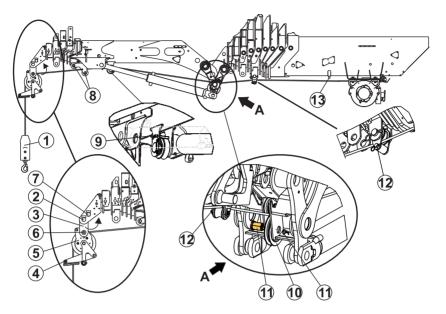
- 4. Place the rope end in support (10), then tighten lightly.
- 5. Dismount the JIB.
- 6. Once the JIB is dismounted, the hoist must be placed in the central position.



### 6.3.2. Dismantling JIB with hoist TC3/TI4 (with removable pulleys)

- 1. Dismantle the hook and the counterweight (1).
- 2. Remove securing pin and the locking pin (2), slew support (3) until hole gets free and put again the securing pin and the locking pin.
- 3. Remove securing pin and shaft (4), pass the rope and reinstall shaft and locking pin (2).
- 4. Remove pulley (5) removing shaft (6).
- 5. Remove securing pin and shaft (7), pass the rope and reinstall shaft and locking pin.
- Take off the shaft (8) a little, until plate (9) gets fee. Remove pulley assembly (10). Take off the shaft (8) completely and remove pulley (11).
- 7. Remove securing pin and shaft (12), pass the rope and reinstall shaft and locking pin.
- 8. Place the rope end in support (13), then tighten lightly.
- 9. Dismount the JIB.
- 10. Once the JIB is dismounted, the hoist must be placed in the central position.

### 6.3.3. Dismantling JIB with hoist TC3/TI4 (with integrated pulleys)



- 1. Dismantle the hook and the counterweight (1).
- 2. Remove locking pin and shaft (2), slew support (3) until hole gets free. Reinstall shaft and locking pin.
- 3. Remove securing pin (4), pass the rope. Reinstall securing pin.
- 4. Pass the rope between top-roller (5) and support (3).
- 5. Pass the rope between rollers (8).
- 6. Remove securing pin (9), pass the rope. Reinstall securing pin.
- 7. Remove pulley (10) removing locking pin and shaft (11), pass the rope. Reinstall pulley, shaft and locking pin.
- 8. Remove locking pin, shaft and roller (12), pass the rope. Reinstall roller, shaft and locking pin.
- 9. Fit the rope in the support (13), then tighten lightly.

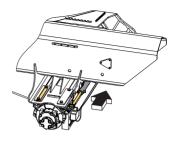


### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements

10. Remove top-roller (5), removing shafts (6).

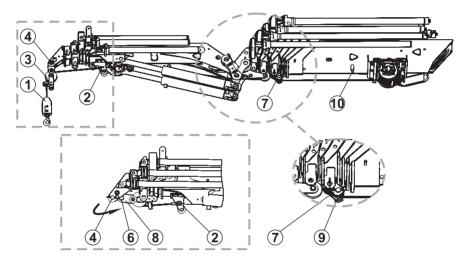
- 11. Remove support (3) removing shafts and locking pins (2) and (7).
- 12. Follow the procedure: Dismantling JIB (without hoist).
- 13. Once the JIB is dismounted, the hoist must be placed in the central position (working position).



### 6.4. Fitting the JIB (if hoist)

Fit the JIB according to: Fitting the JIB (without hoist) except for point 1b.

### 6.4.1. Connect the hoist TC2L/TI2L



- 1. Move the hoist to working position (centred).
- 2. Remove the rope from support (10).



### WARNING

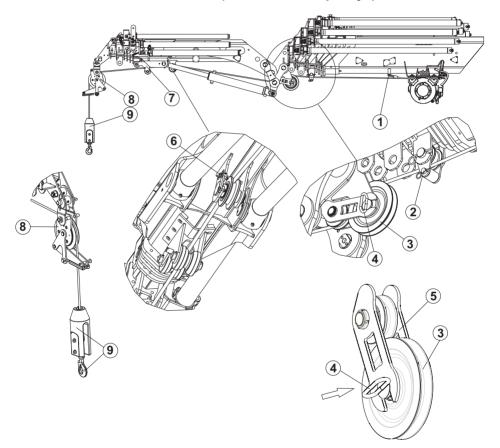
To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

- 3. Pulley (7):
  - a) Remove the securing pin and the locking pin (9).
  - b) Install the rope.
  - c) Reinstall securing pin and locking pin.
- 4. Guide the rope through the rollers as showed in the drawing.
- 5. Pulley (3):

**G**EFFER

- a) Remove the securing pin and the locking pin.
- b) Install the rope.
- c) Reinstall securing pin and locking pin.
- Install the hook and the counter weight (1) or fasten the rope to support (2). To fasten the rope to the support: remove the securing pin and the locking pin (4), slew support (8) until hole (6) gets free and put again the securing pin and the locking pin. Fasten the rope to the support (2).

### 6.4.2. Connect the hoist TC3/TI4 (with removable pulleys)



1. Remove the rope from support (1).



### WARNING

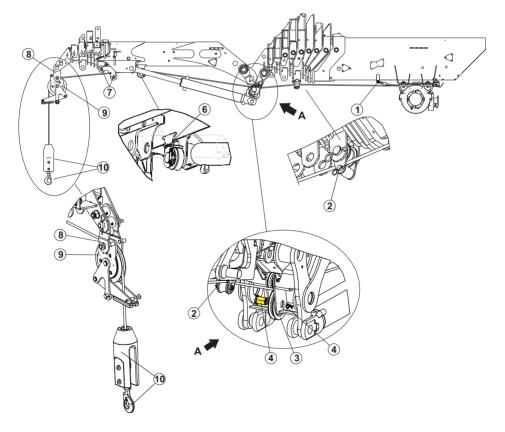
To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

- 2. Move the hoist to working position (centred).
- 3. Remove the securing pin and the shaft (2), pass the rope between rollers and reinstall shaft and securing pin.
- Install pulley (3) with the cable and insert the shaft
   (4) not completely. Install pulley support (5) and pass shaft (4) completely and put securing pin.
- 5. Remove the securing pin and the shaft (6), pass the rope and reinstall shaft and securing pin.
- 6. Pass rope between rollers (7).
- 7. Install sheave holder (8).
- 8. Install the hook and the counter weight (9).



**C** FFFFR

### 6.4.3. Connect the hoist TC3/TI4 (with integrated pulleys)



1. Remove the rope from support (1).





### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements.

- 2. Place the hoist in the central position (working position).
- 3. Remove locking pin, shaft and roller (2), pass the rope. Reinstall roller, shaft and locking pin.
- Remove pulley (3) removing locking pin and shaft (4), pass the rope. Reinstall pulley, shaft and locking pin.
- 5. Remove securing pin (6), pass the rope. Reinstall securing pin.
- 6. Pass the rope between rollers (7).
- 7. Install support (8) and top-roller (9). Pass the rope between them.
- 8. Remove securing pin (10), pass the rope. Reinstall securing pin.
- 9. Install the hook and the counter weight (11).

# 6.5. Operating a crane with JIB and hoist out of parked position

# 6.5.1. Operating a crane with JIB and hoist TC2L/TI2L out of parked position

1. Follow the procedure: Operate the crane with JIB (without hoist) out of parked position.



### DANGER

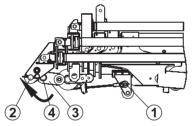
Before moving the boom system, unroll the rope far enough to release the crane from the transport lock.



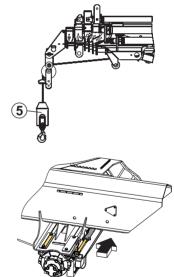
### NOTE

Keep the rope loose. Use the controller to roll/unroll the rope while you are operating the crane out of parked position.

2. Once the crane is in working position, release the rope from support (1).



- Remove the securing pin and the locking pin (2), slew support (3) and put again securing pin and locking pin through hole (4).
- 4. Fit the hook and the counter weight (5).
- 5. Centre hoist in its working position.



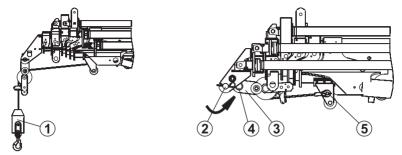
### 6.5.2. Operating a crane with JIB and hoist TC3/TI4 out of parked position

- 1. Follow the procedure: Operating the crane with JIB (without hoist) out of parked position.
- 2. Follow the procedure: Connect the hoist TC3/TI4.

S EFFER

## 6.6. Operating a crane with JIB and hoist to parking position

6.6.1. Operating a crane with JIB and hoist TC2L/TI2L to parking position

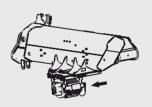


- 1. Dismantle the hook and the counterweight (1).
- 2. Remove the securing pin and the locking pin (2), slew support (3) until hole (4) gets free and put again the securing pin and the locking pin (2).
- 3. Fit the rope in the support (5).



### WARNING

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.





### NOTE

During the following operations keep the rope loose. Use the controller to roll/ unroll the rope while you are operating the crane to parking position.

- 4. Follow the procedure: Operate a crane with JIB (without hoist) to parking position.
- 5. Take care, not to damage hoist.
- 6. Operate the crane to transport position.

# 6.6.2. Operating a crane with JIB and hoist TC3/TI4 (with removable pulleys) to parking position

- 1. Dismantle the hook and the counterweight (1).
- 2. Remove securing pin and the locking pin (2), slew support (3) until hole gets free and put again the securing pin and the locking pin.
- 3. Remove securing pin and shaft (4), pass the rope and reinstall shaft and locking pin (2).
- 4. Remove pulley (5) removing shaft (6).
- 5. Remove securing pin and shaft (7), pass the rope and reinstall shaft and locking pin.
- Take off the shaft (8) a little, until plate (9) gets fee. Remove pulley assembly (10). Take off the shaft (8) completely and remove pulley (11).
- 7. Remove securing pin and shaft (12), pass the rope and reinstall shaft and locking pin.

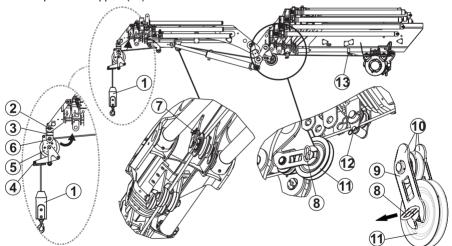


### WARNING

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.



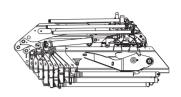
8. Fit the rope in the support (13).



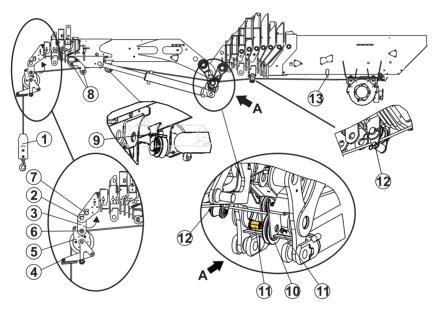
9. Follow the procedure: Operate a crane with JIB (without hoist) to parking position.

# **GEFFER**

- 10. Take care, not to damage hoist.
- 11. Operate the crane to transport position.



# 6.6.3. Operating a crane with JIB and hoist TC3/TI4 (with integrated pulleys) to parking position



- 1. Dismantle the hook and the counterweight (1).
- 2. Remove locking pin and shaft (2), slew support (3) until hole gets free. Reinstall shaft and locking pin.
- 3. Remove securing pin (4), pass the rope. Reinstall securing pin.
- 4. Pass the rope between top-roller (5) and support (3).
- 5. Remove top-roller (5) removing shafts (6). Remove support (3) removing shafts and locking pins (2) and (7).

Operation with hoist

- 6. Pass the rope between rollers (8).
- 7. Two options to fit the end of the rope to operate the crane to parking position:

#### - Fitting the rope in the JIB. (A)

**7a.** Fit the end of the rope in the support (14) and install the locking pin.

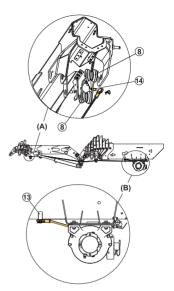
#### - Fitting the rope in the second boom. (B)

**7a.** Remove securing pin (9), pass the rope. Reinstall securing pin.

**7b.** Remove pulley (10) removing locking pin and shaft (11). Pass the rope. Reinstall pulley, shaft and locking pin.

**7c.** Remove locking pin, shaft and roller (12). Pass the rope. Reinstall roller, shaft and locking pin.

**7d.** Fit the rope in the support (13) and install the locking pin.





### WARNING

Displace the hoist to the outside position before operating the crane to parking position with JIB and hoist.



#### 8. Tighten the rope lightly.

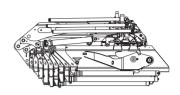


### WARNING

To obtain a correct rolling up, the rope has to be guided. A wrong rolling up can result in damage on rope or unexpected movements



9. Follow the procedure: Operate a crane with JIB (without hoist) to parked position.



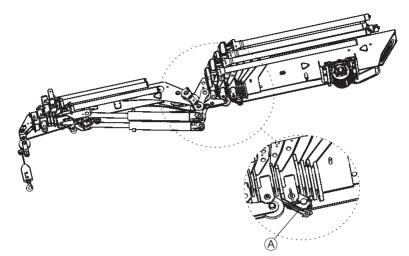


### NOTE

Keep the rope loose. Use the controller to roll/unroll the rope while you are operating the crane to parking position.

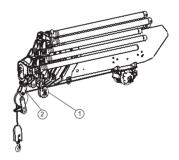
- 10. Take care, not to damage hoist.
- 11. Operate the crane to transport position.

## 6.7. Operating with hoist (without JIB)



Once the JIB has been dismounted:

- 1. Remove support (A).
- 2. Install guide pulley (1) in extension 4.
- 3. Install hoist pulleys kit (2) in the last extension of the crane.





### WARNING

The hoist must work in its central position.

# 7. Maintenance

## 7.1. Maintenance and service

Follow the instructions in this manual and the Operator's Manual for your crane.

## 7.2. Lubrication

### General greasing of the cranes

Incorrect or insufficient lubrication of a crane is the number one cause of premature failure.



### WARNING

Before and after a long stop of the crane, lubrication is absolutely necessary. This is especially important after a winter shutdown.



### WARNING

Follow the lubrication schedule exactly. If you do not do so, you can cause serious damage to the crane, interchangeable equipment and/or optional crane component.

Procedure:

- 1. Shut down the crane.
- 2. Make sure that all the lubrication points are clean before lubricating. Dirt can damage the parts.
- 3. Lubricate all points in each section.
- 4. Operate the crane through the full cycle for each section. Moving the lubricated parts is really important to get the full and correct lubrication of all moving components.
- 5. Shut down the crane and repeat the lubrication.
- 6. Lubrication is finished when the grease spills out from the ends. Clean the excess grease.



### WARNING

Personnel should never attempt to work on a crane that is moving. Serious injury or death will occur if you try to work on an activated/moving crane.



### CAUTION

When you use pressure grease pumps, open the plastic safety guard of the nipple and close it at the end.

### Greases

Use lithium-based grease containing EP additives (consistencies 2 and 3 are recommended, depending on the climate).





### CAUTION

Do NOT grease with graphite or molybdenum-disulphide additives.

### Recommended greases:

BP LS EP 2, ESSO UNIWAY EP2 N, AGIP GR MU/EP3, NYNÄS UNIFETT EP.

#### Alternative:

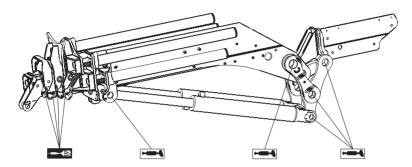
Use a Teflon grease spray to lubricate the extensions and mobile parts.

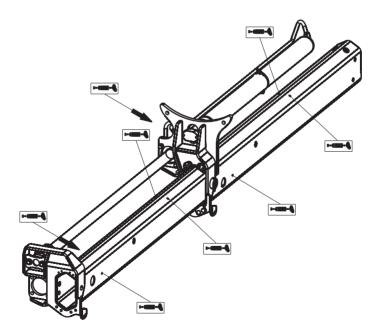


## 7.3. Lubrication schedule

- 1. Extend the extensions totally.
- 2. Lubricate all marked points.

<b>)-</b>	Lubricate every 16 running hours.
	Grease every 16 running hours.







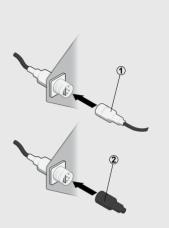
### 7.4. Faults

If faults occur with the JIB, contact an authorised service workshop.



### NOTE

- when you use the JIB, connect the JIB connector (1) to the SPACE control system.
- after you remove the JIB: put the plug (2) in the SPACE connection for the JIB and crane.





### WARNING

Never try to repair the JIB yourself!

# 8. Technical Data

### Documentation

The Technical Data for the JIB shall be printed out when installed on the crane.

The Operator's manuals for the crane and the JIB should be stored together with Technical Data for both.

### © EFFER

All rights reserved.

No part of this publication may be reproduced or copied in any form or by any means without written permission from EFFER.

EFFER is part of Cargotec Corporation.

